

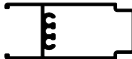


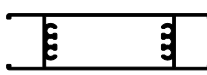
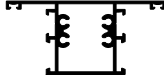
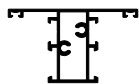

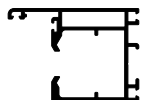





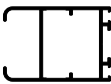
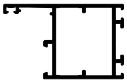

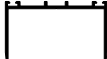

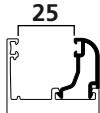
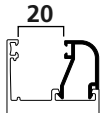
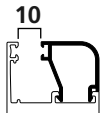
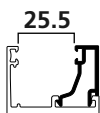
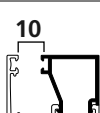
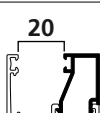
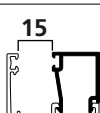
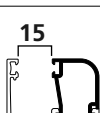
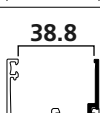
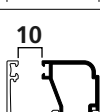
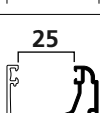
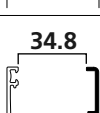



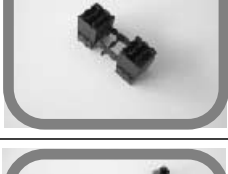



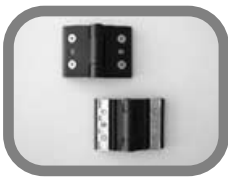
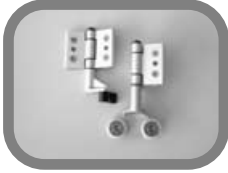



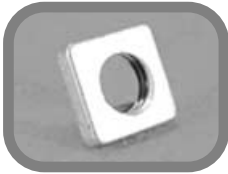
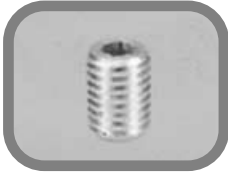



50 FLEX
sistema per verande a libro

CODICE PESO Kg/m	SEZIONE	DESCRIZIONE
E 41000 0.135		ASTINA
E 41304 1.670		FASCIA 150mm
E 41305 0.830		ZOCOLO RIPORTATO VETRO INF.
E 41306 1.150		ZOCOLO RIPORTATO
E 41310 0.925		FASCIA VETRO INF. 63 mm
E 41311 1.310		FASCIA VETRO INF. 113 mm
E 41312 1.230		FASCIA 90 mm
E 41319 0.977		FASCIA 71.5 mm
E 41606 0.318		RIDUTTORE 10 mm
E 41621 1.440		TELAIO GUIDA

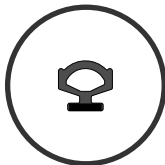
CODICE PESO Kg/m	SEZIONE	DESCRIZIONE
E 41622 0.270		GUIDA RIPORTATA
E 41623 0.510		RIPORTO TELAIO
E 41624 0.308		RIPORTO ZOCOLO
E 41625 0.490		GUIDA INCASSO
E 41626 0.273		BATTUTA RIPORTATA
E 41627 0.980		ANTA VETRO INF.
E 41628 0.982		ANTA
E 41639 0.480		RIPORTO ANTE PARI
E 51609 0.527		COMPENSAT.
E 10013 0.348		OVALINA

CODICE PESO Kg/m	SEZIONE
E 41701 0.265	
E 41703 0.272	
E 41704 0.313	
E 41706 0.273	
E 41707 0.324	
E 41708 0.285	
E 41710 0.301	
E 41711 0.288	
E 41714 0.178	
E 41717 0.320	
E 41718 0.267	
E 41722 0.201	

AN 01	angolo pressofuso universale	
FR 01 FR 03	fresa per fasce-zoccoli E41302-303-304-306-312-319-602-603 fresa per fasce vetro ad infilare E41305-310-311	
SQ 01 SQ 02	squadretta a pulsante 35.7 x 13.7 mm filettata squadretta a pulsante 35.7 x 13.7 mm con dado	
SQ 03	squadretta allineamento a serraggio meccanico mod. Fuji	
SQ 04	squadretta allineamento nylon	
SQ 28	squadretta in alluminio a pulsante interno per E41037	
TP 06	tappo paratempesta	
TP 12	giunto fasce E41305-310-311	
VF 01 VF 07	chiusura per anta intermedia con maniglia e puntali spessore per chiusura	
VF 02	serratura con borchia in acciaio (anta battente)	

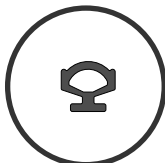
VF 03	cerniera con piastrino	
VF 04	cerniera con piastrino e perno sfilabile	
VF 05	carrello e pattino di scorrimento con cerniere - portata 180 Kg	
VF 06	maniglia per serratura VF 02 (anta battente) con perno da 40 mm	
VF 08	serratura	
VF 09	perno da 60 mm per maniglia VF 06 esterna + interna	
1011	basetta regolo	
1012	regolo mobile L= 15 mm	
1013	regolo mobile L= 30 mm	
1014	tappo chiudi foro	
1083	sella per ovalina 50 x 10 mm - cava da 25 mm	
PU 01	punzonatrice pneumatica	
PU 02	punzonatrice pneumatica	
PU 08	punzonatrice pneumatica	

GU02
BATTUTA TELAIO



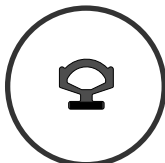
ELAPRENE
BASE RIGIDA

GU04
BATTUTA TELAIO




EPDM
ESPANSO

GU05
BATTUTA TELAIO




PVC
BASE RIGIDA

GU06
VETRO ESTERNO
SPESSORE 3 mm.




EPDM

GU15
BATTUTA TELAIO



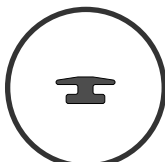
EPDM

GU21
BATTUTA



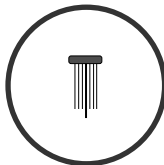
EPDM

GU22




ELAPRENE
BASE RIGIDA


SL 7
SPAZZOLINO
4.8 x 7.5 mm



SP 08
SPAZZOLINO
5.5 x 12 mm




D1
VETRO INTERNO
SPESSORE 3 mm.




PLASTOMERO

D4
VETRO INTERNO
SPESSORE 4 mm.




PLASTOMERO

D6
VETRO INTERNO
SPESSORE 5 mm.




PLASTOMERO

D7
VETRO INTERNO
SPESSORE 6 mm.

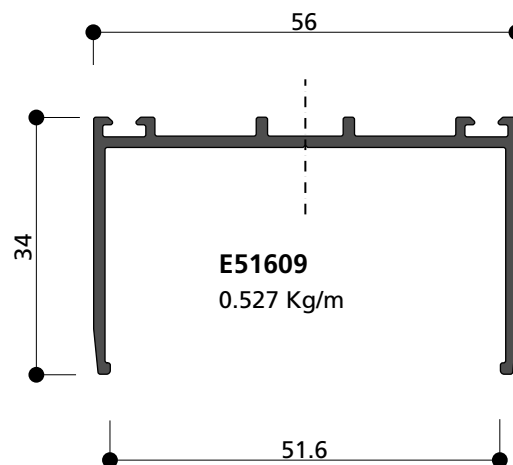
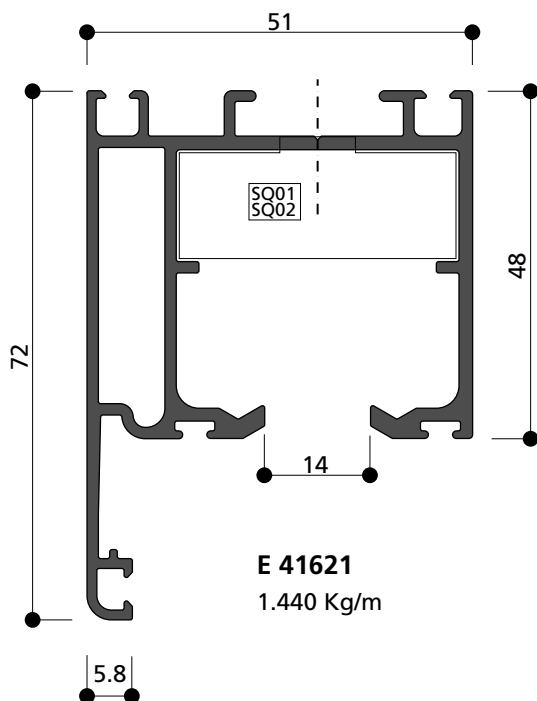


PLASTOMERO

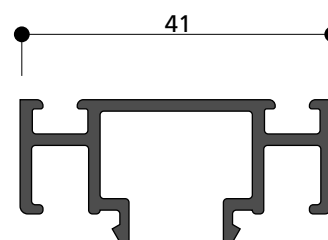
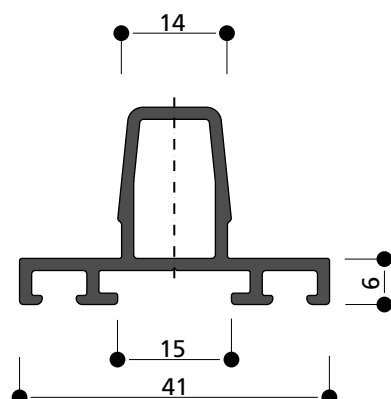
D8M
VETRO INTERNO
SPESSORE 7 mm.



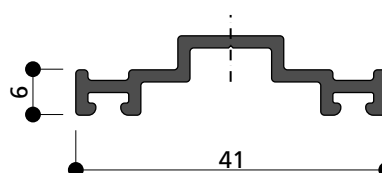
EPDM



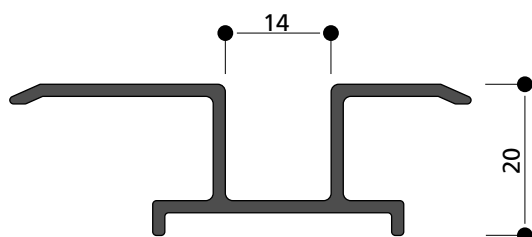
E 41622
0.270 Kg/m



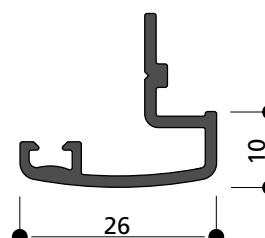
E 41639
0.480 Kg/m



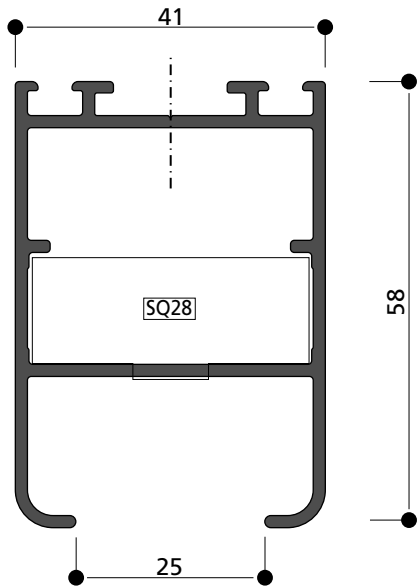
E 41624
0.308 Kg/m



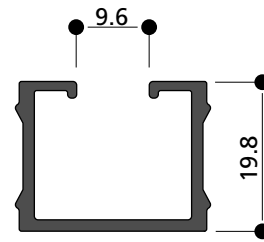
E 41625
0.490 Kg/m



E 41626
0.273 Kg/m



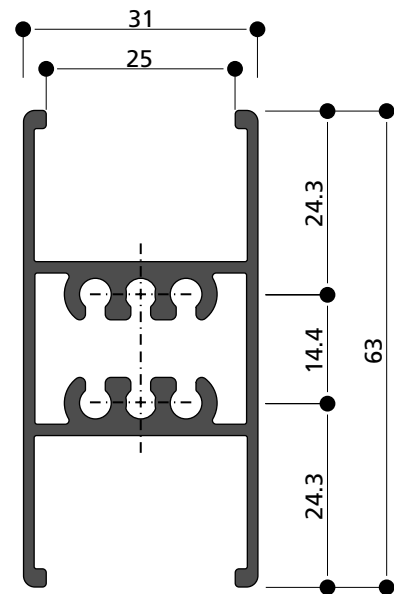
E 41627
 0.980 Kg/m



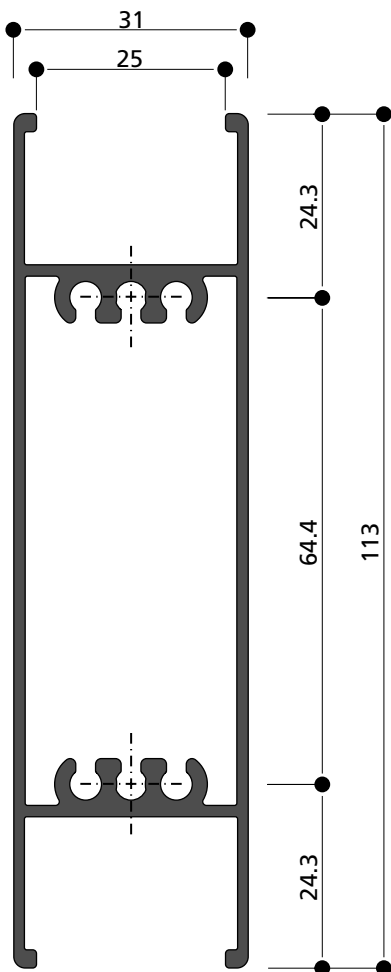
E41606
 0.318 Kg/m



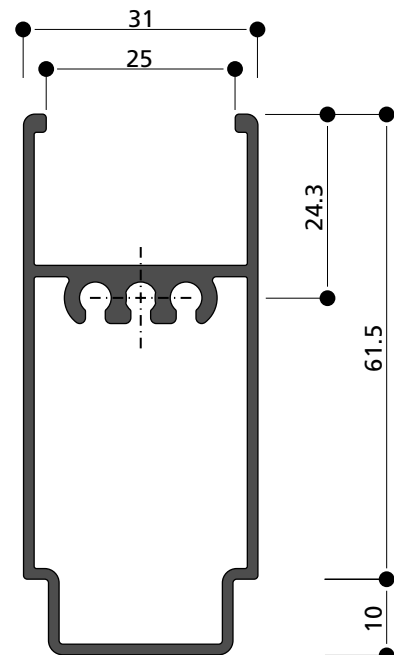
E41000
 0.135 Kg/m



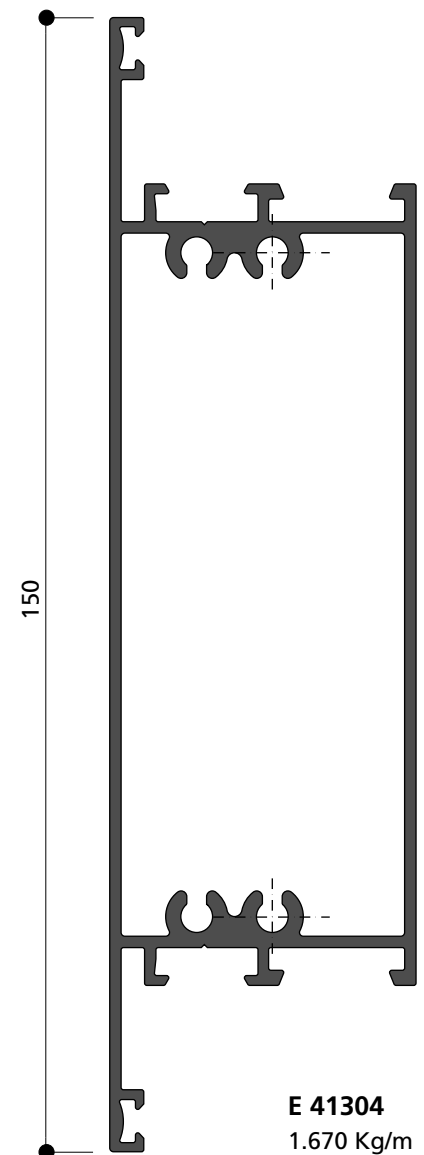
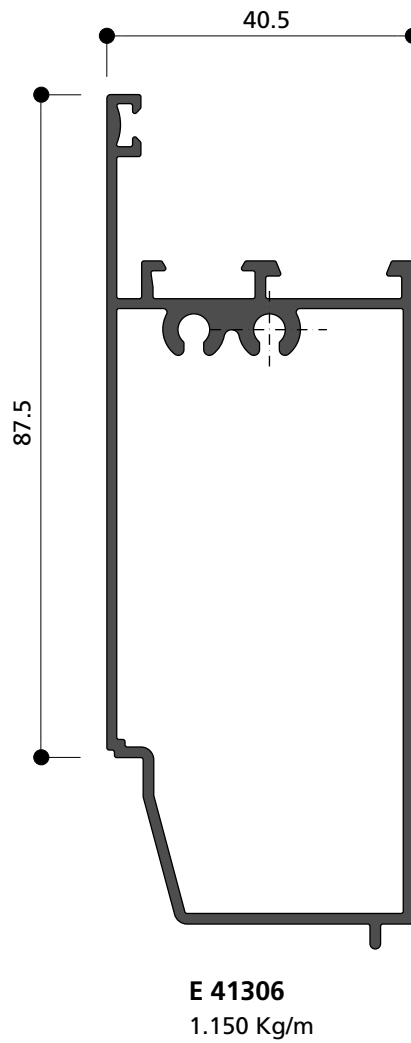
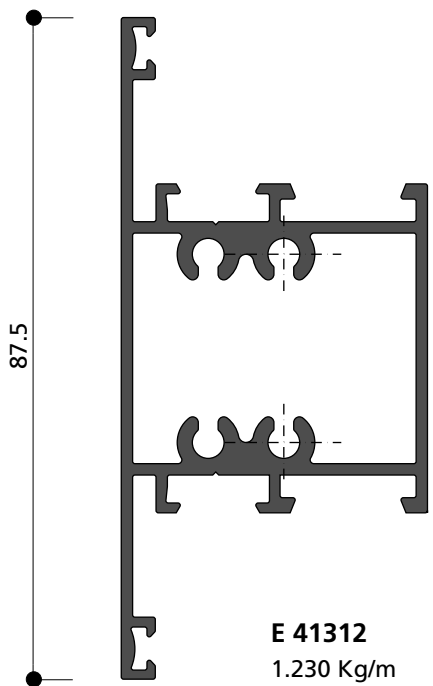
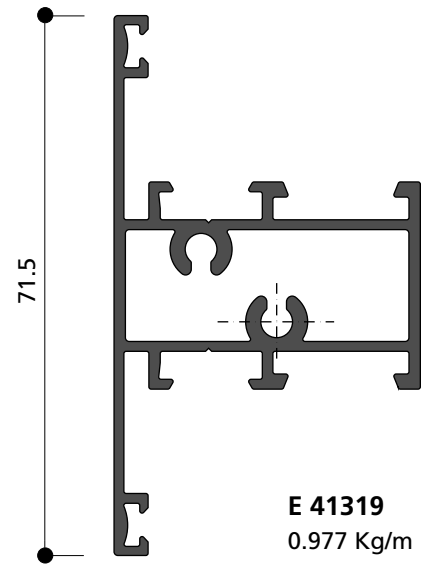
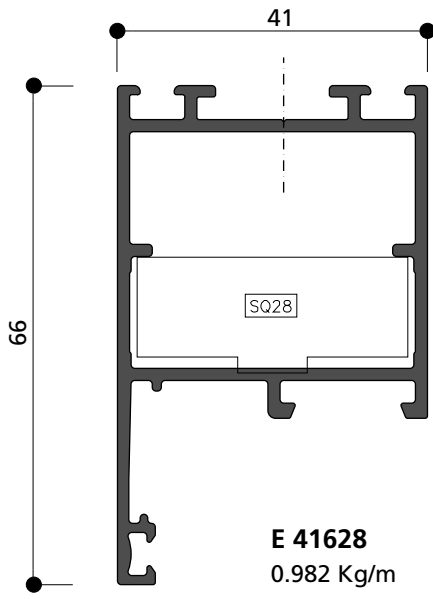
E41310
 0.925 Kg/m

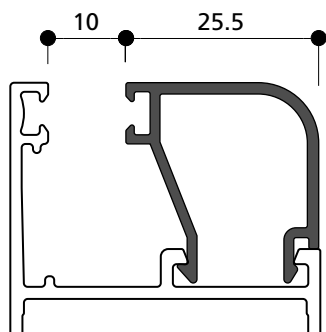


E41311
 1.310 Kg/m

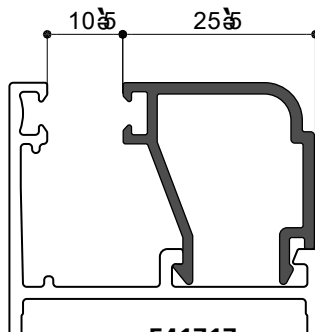


E41305
 0.830 Kg/m

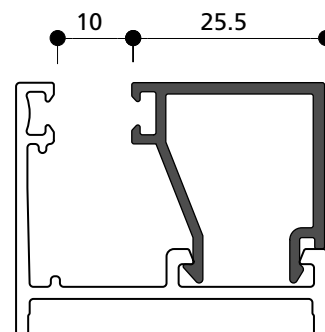




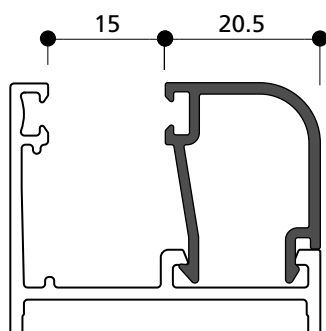
E 41704
0.313 Kg/m



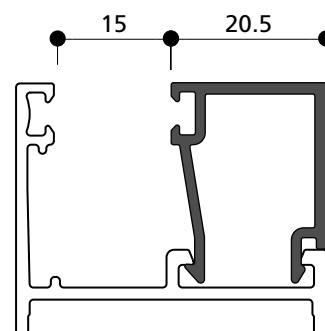
E41717
0.320 Kg/m



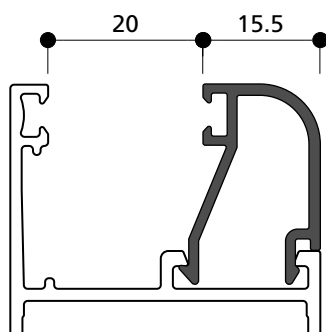
E 41707
0.324 Kg/m



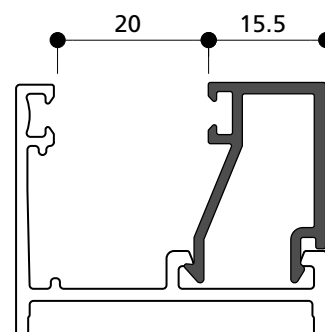
E 41711
0.288 Kg/m



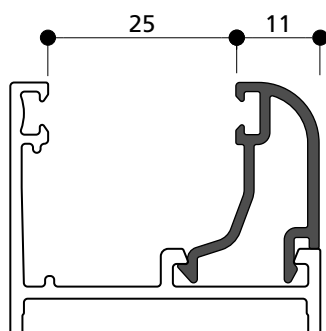
E 41710
0.301 Kg/m



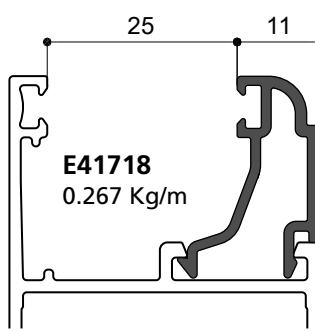
E 41703
0.272 Kg/m



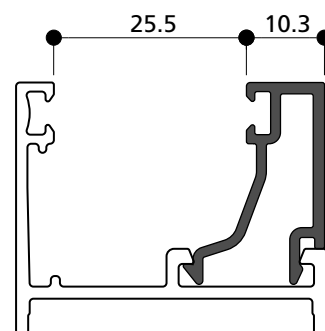
E 41708
0.285 Kg/m



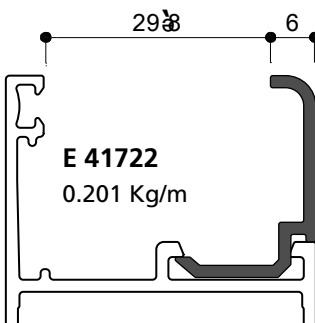
E 41701
0.265 Kg/m



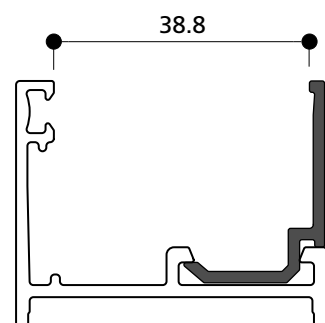
E41718
0.267 Kg/m



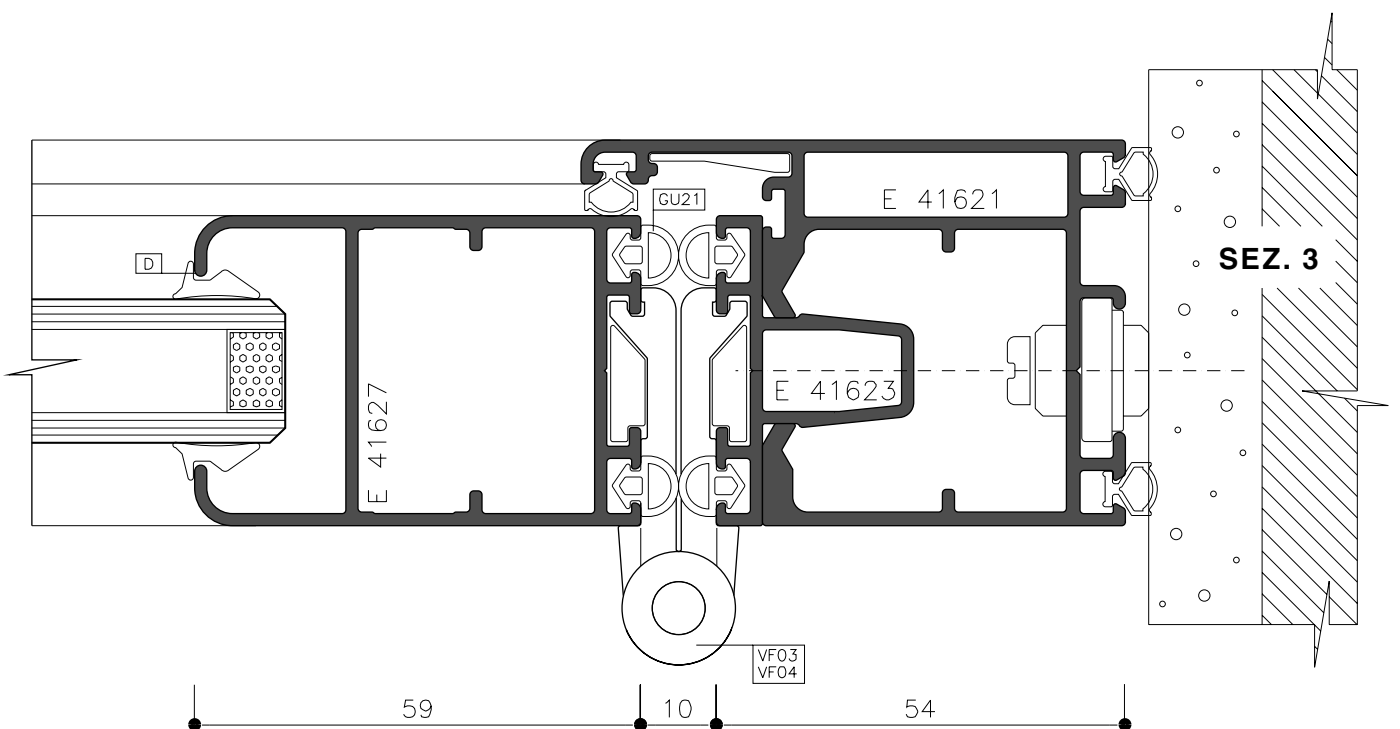
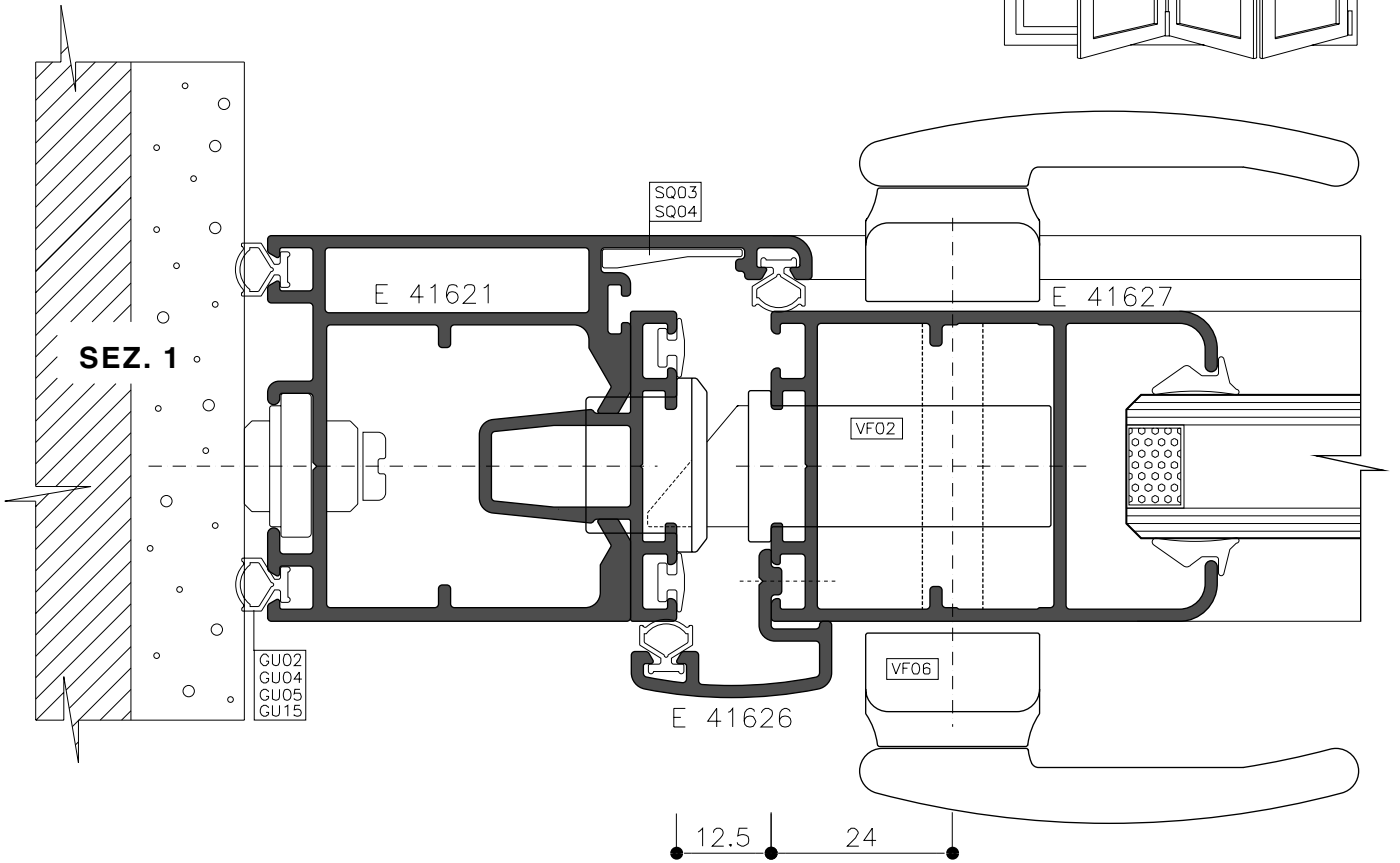
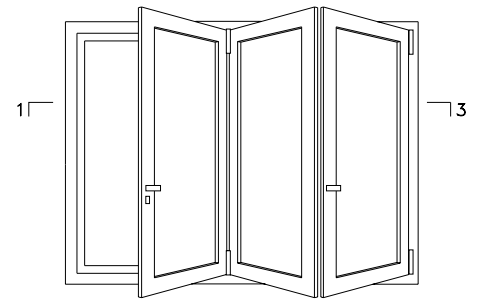
E 41706
0.273 Kg/m

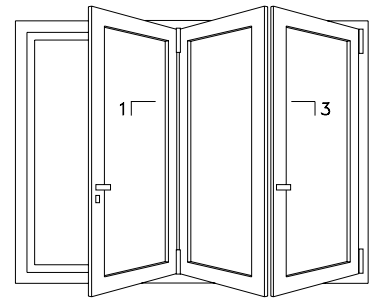


E 41722
0.201 Kg/m

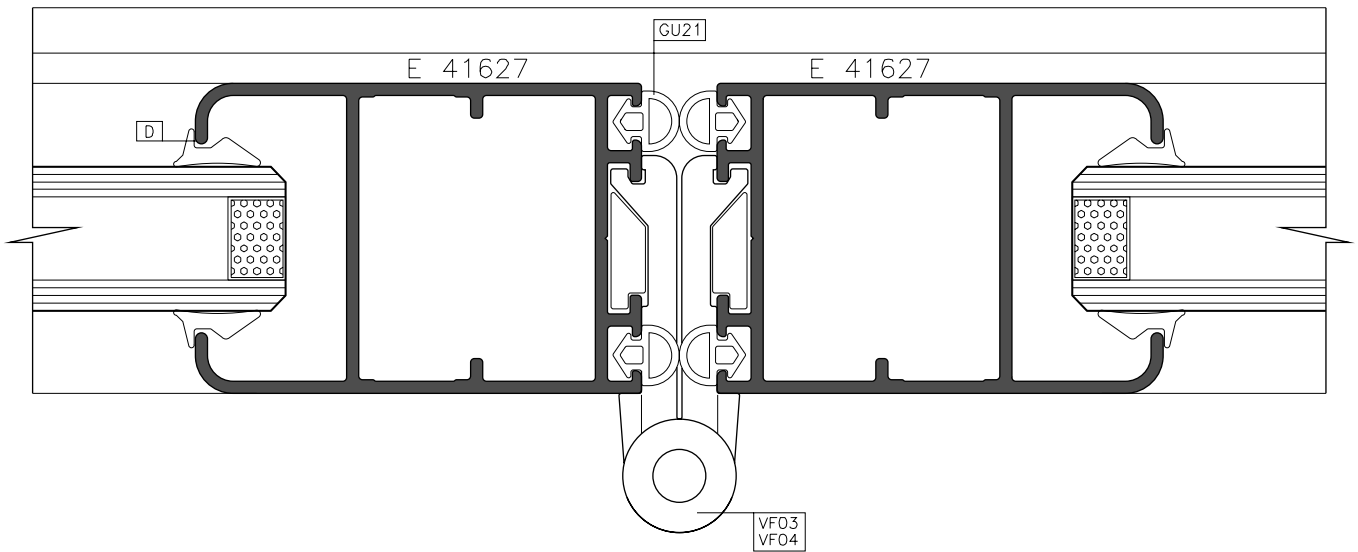


E 41714
0.178 Kg/m

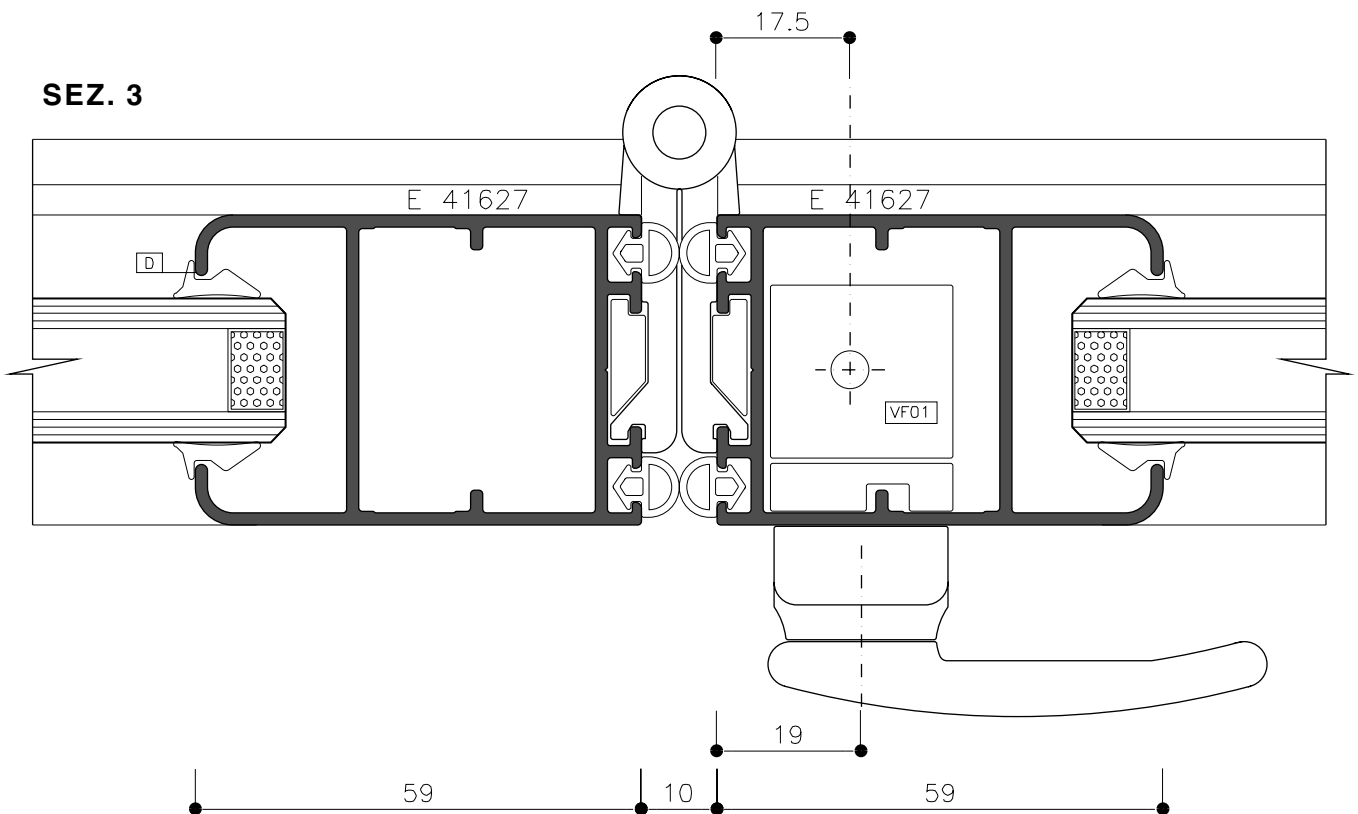


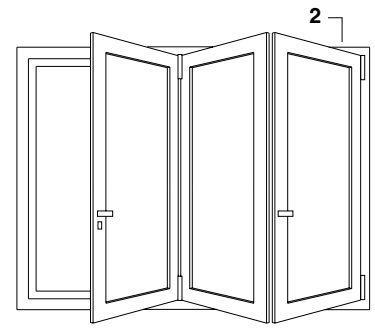
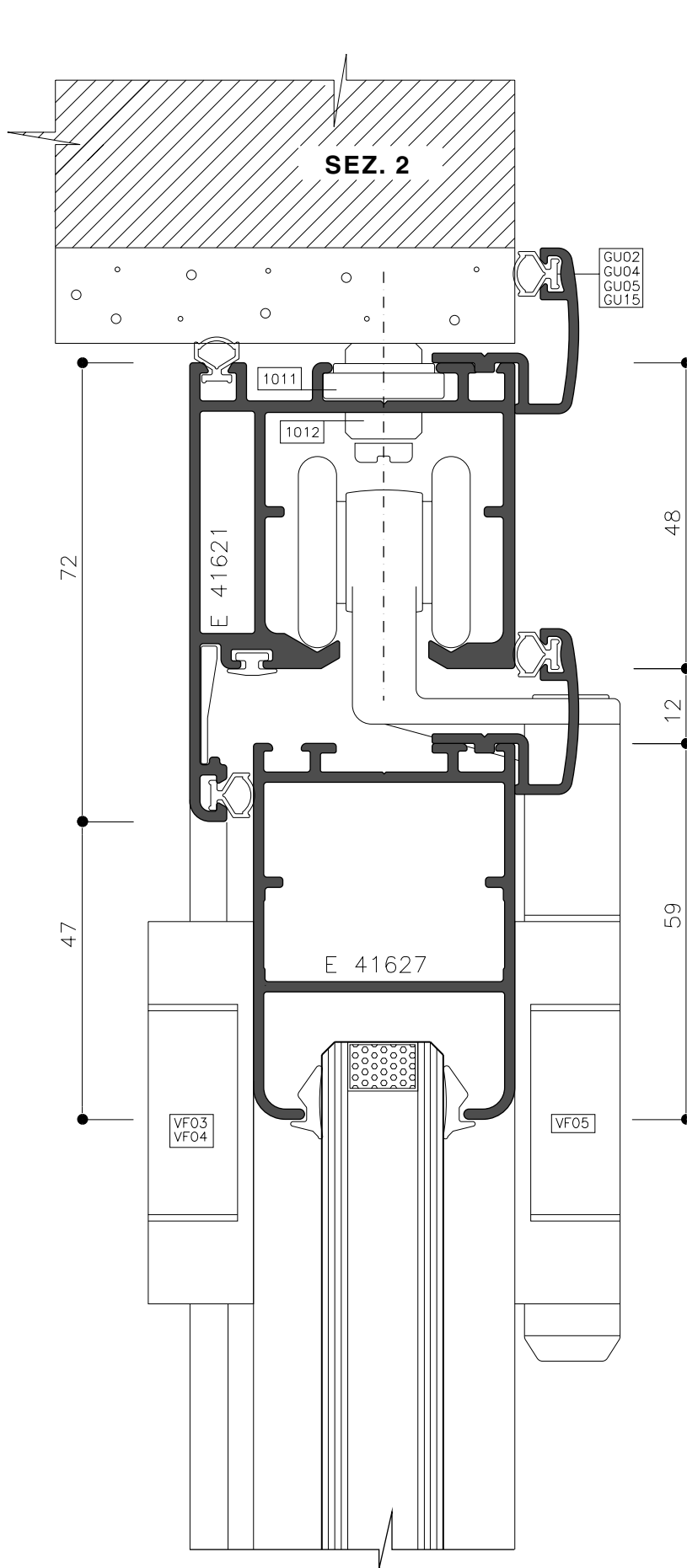


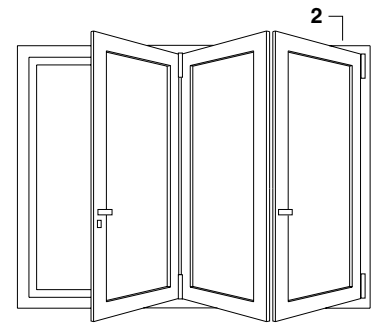
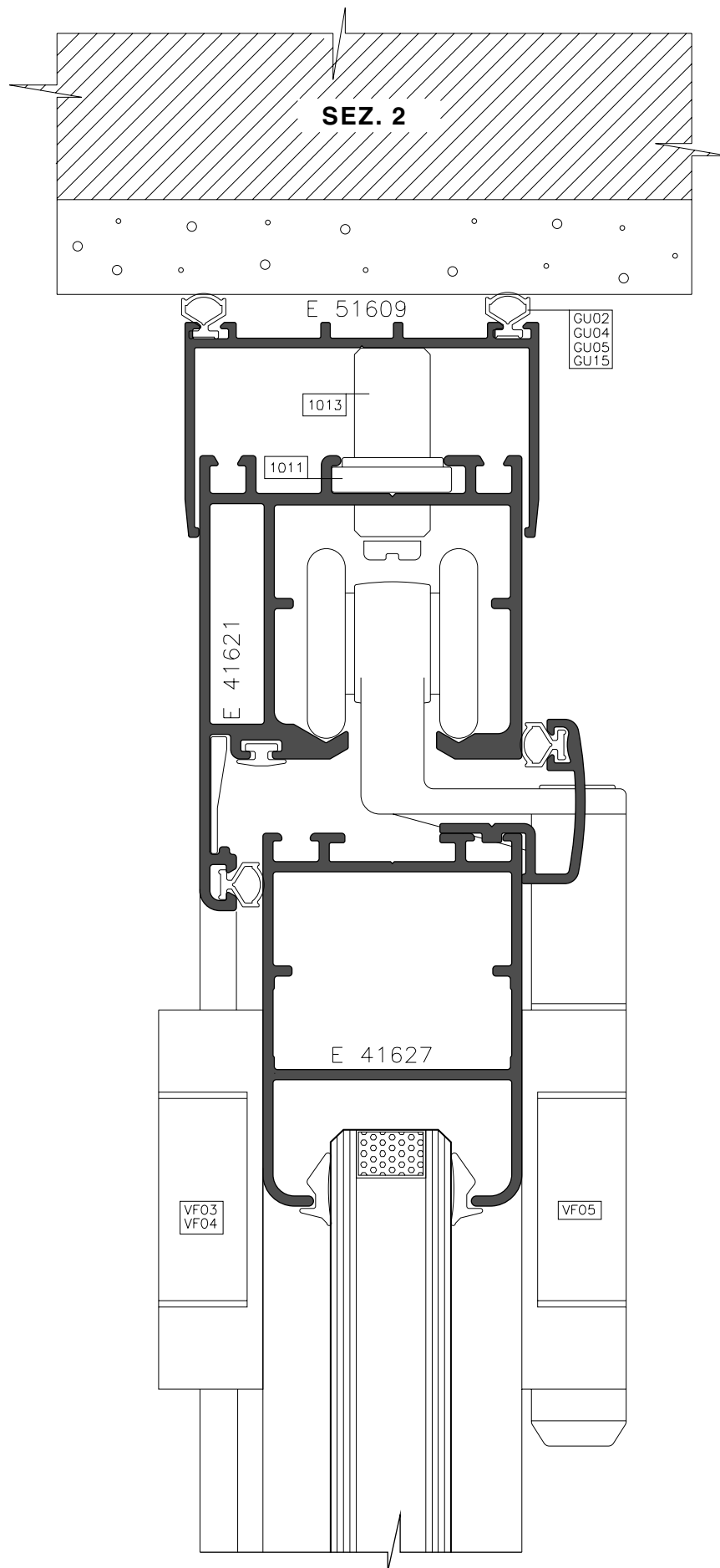
SEZ. 1

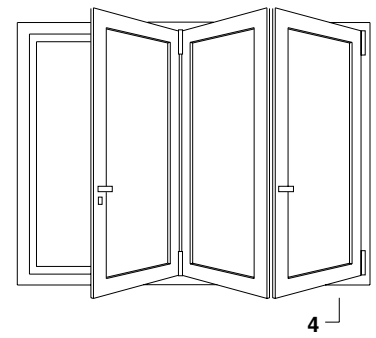
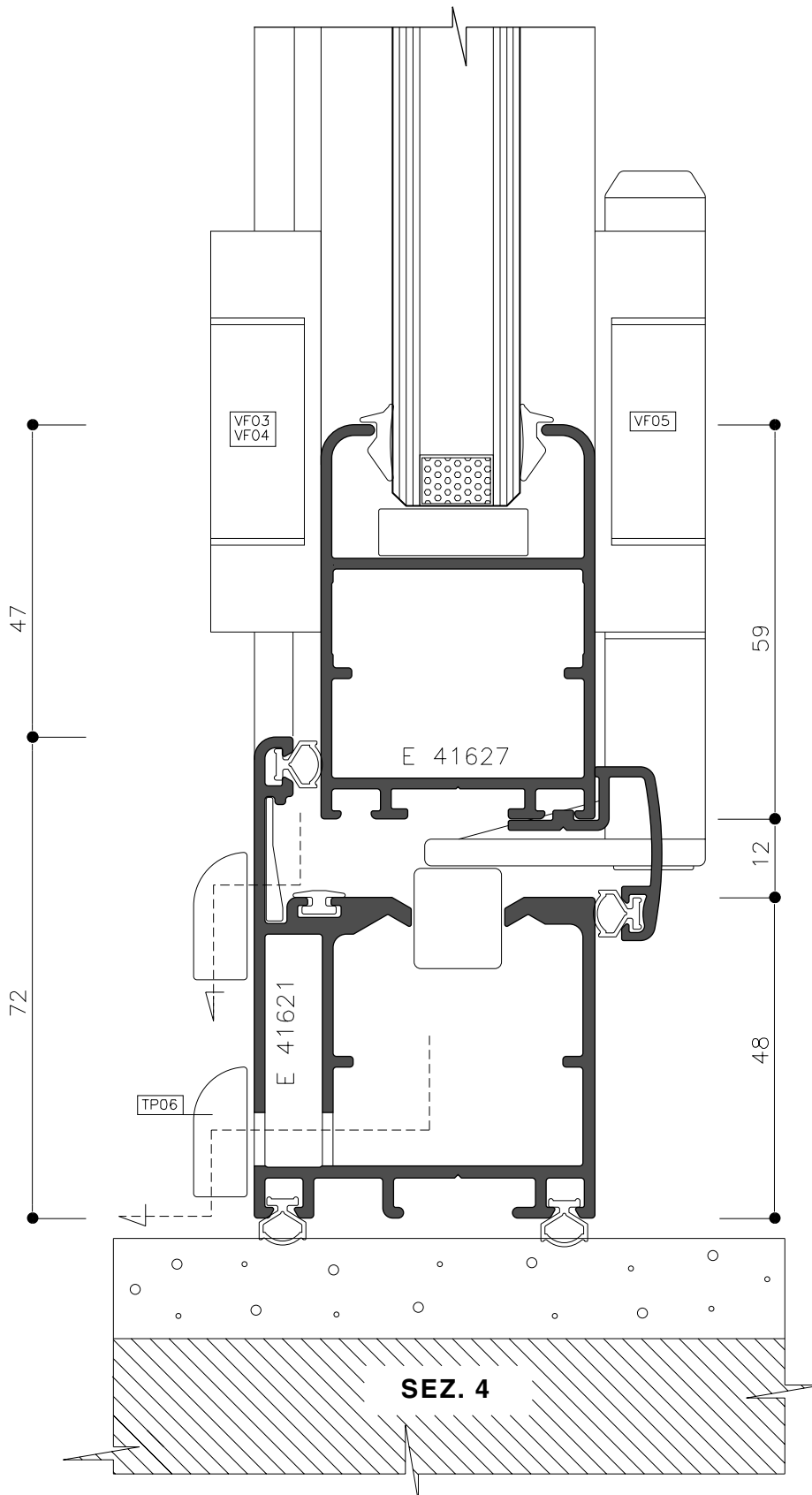


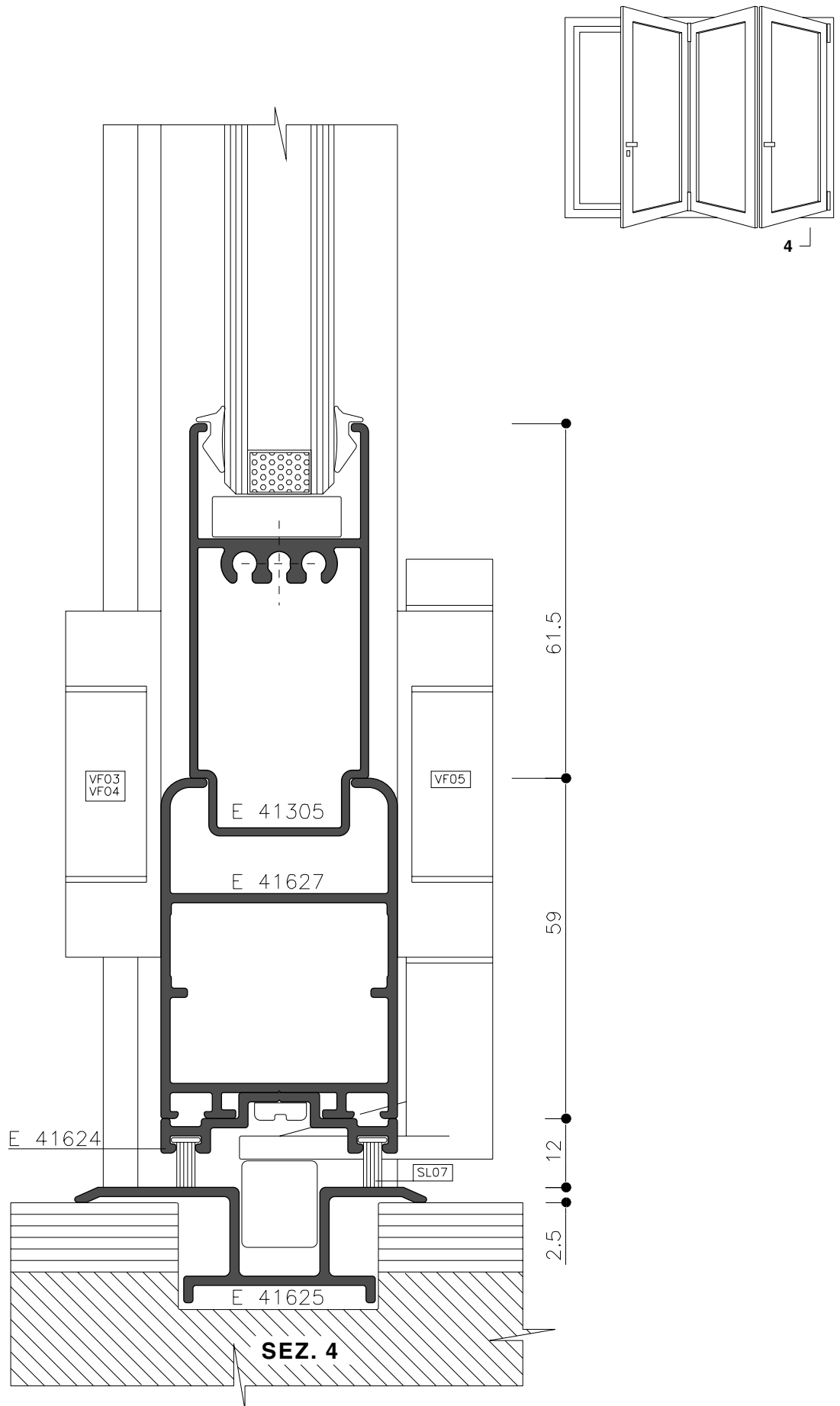
SEZ. 3

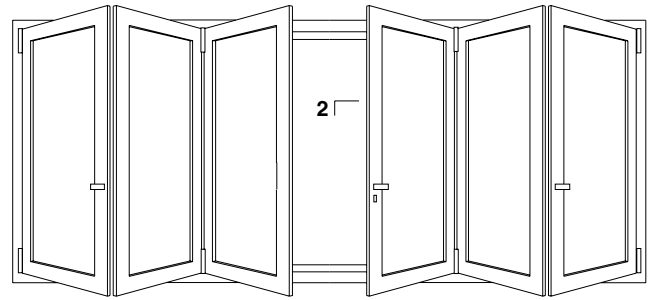




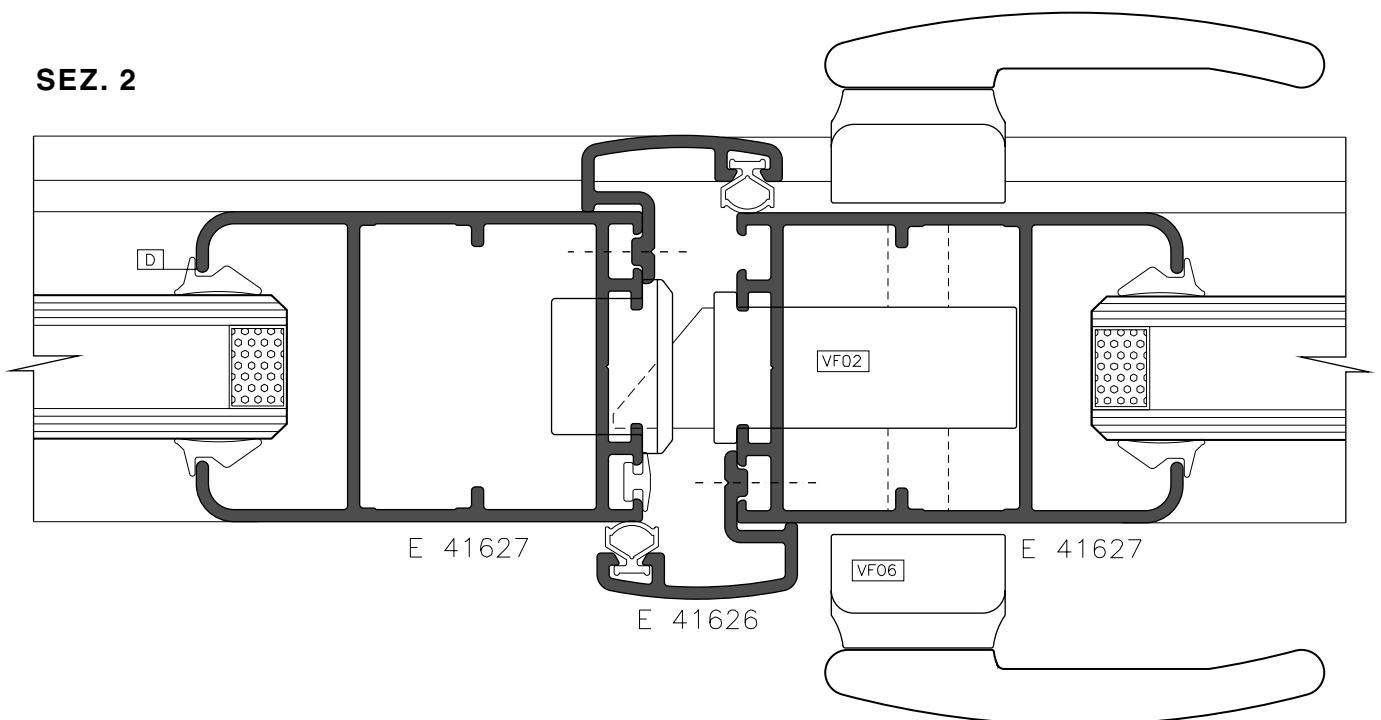


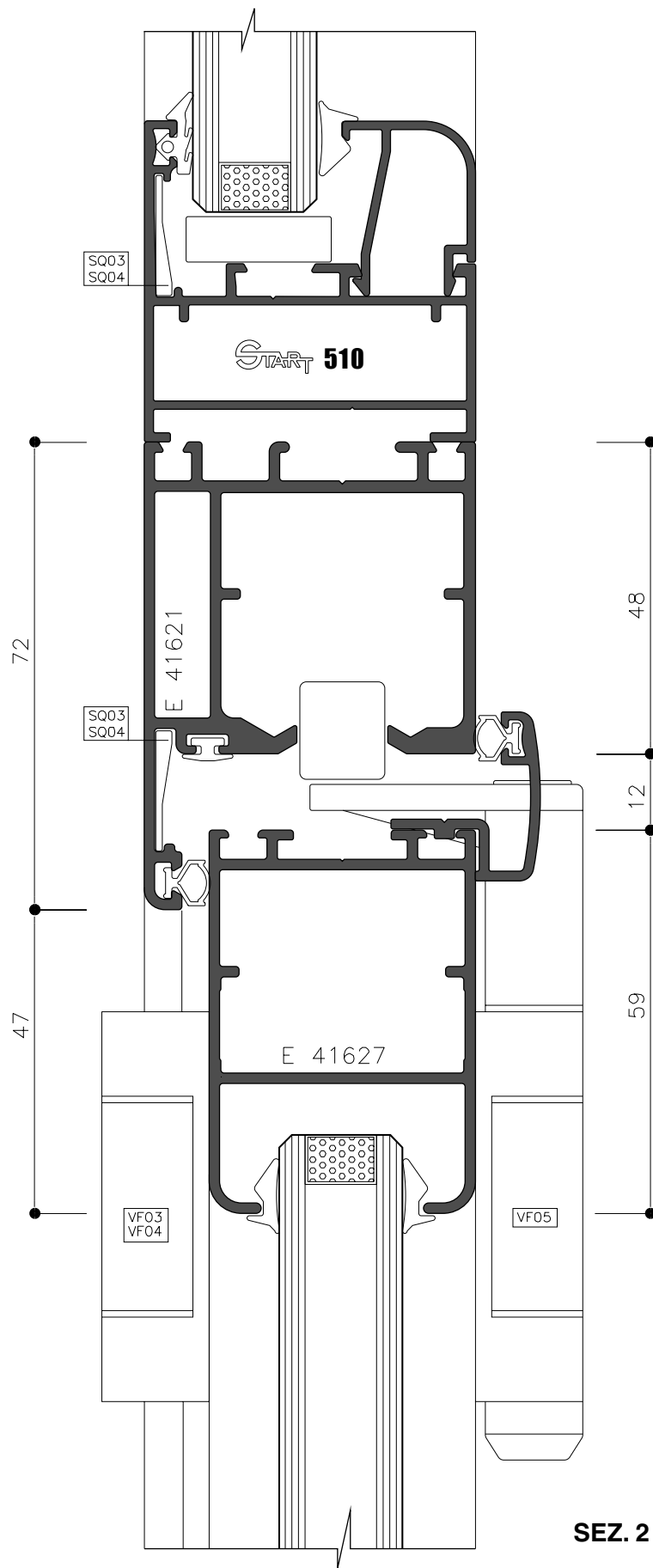




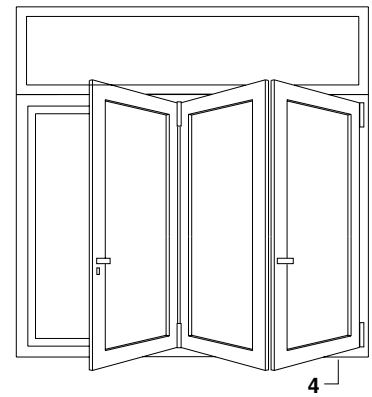
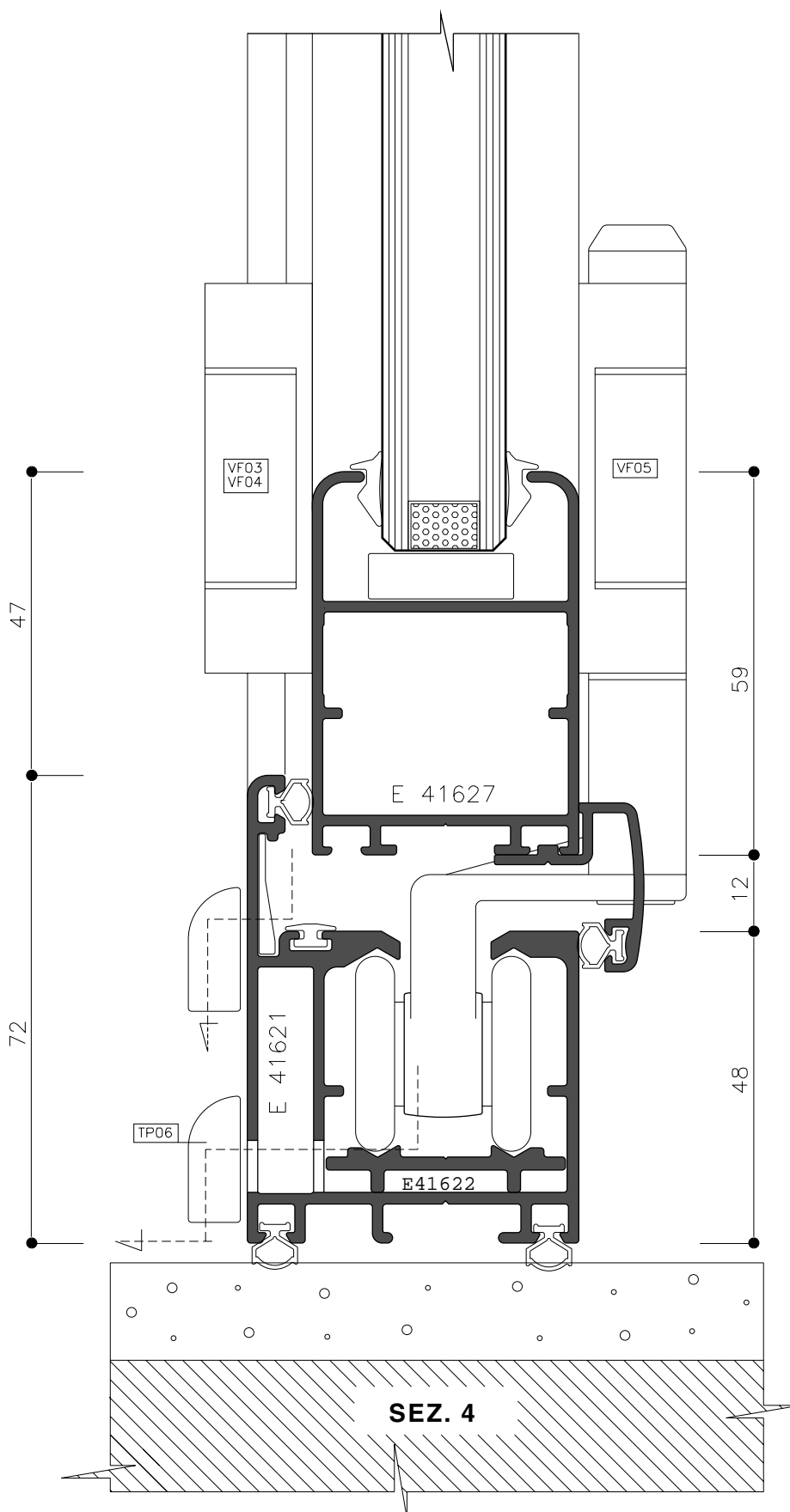


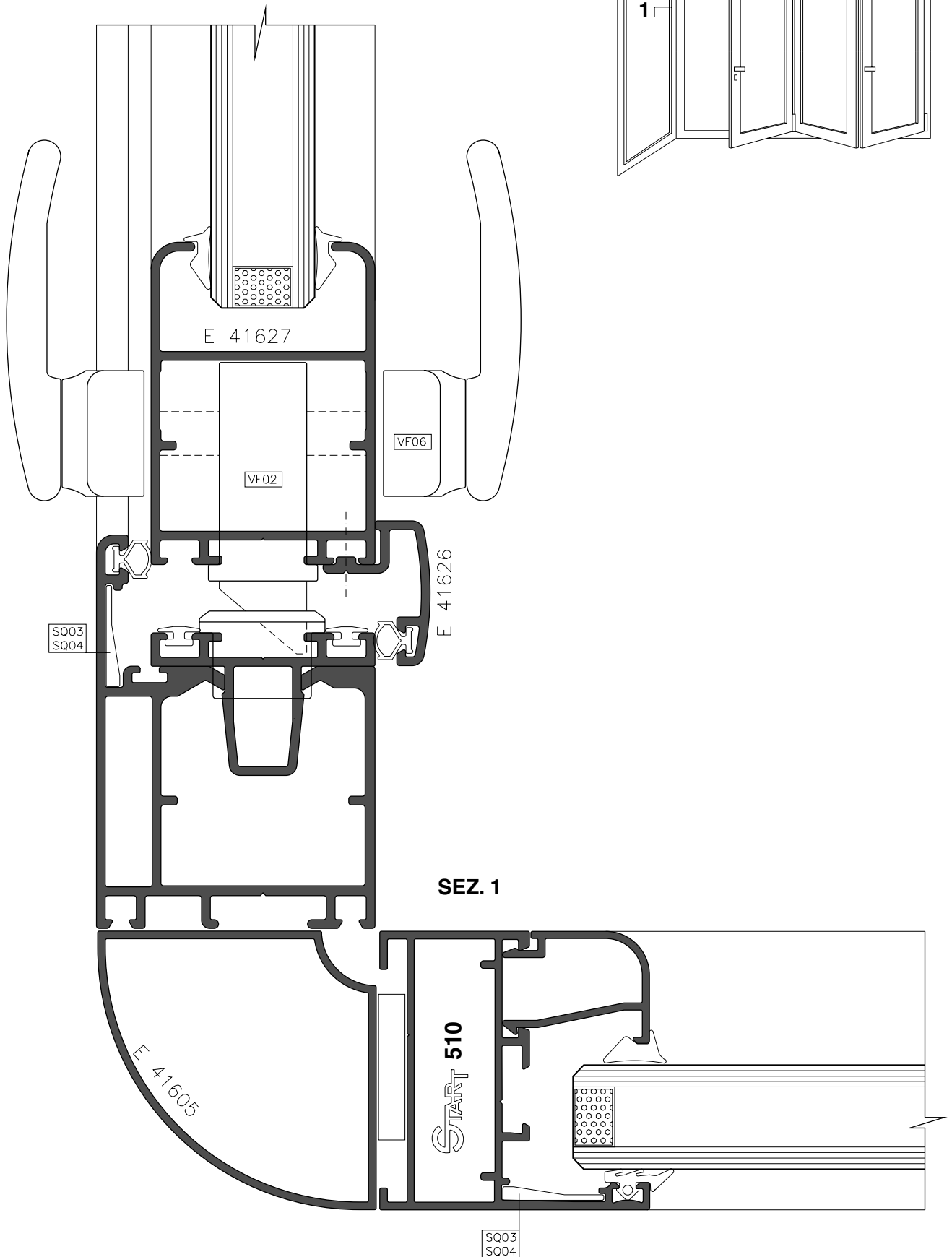
SEZ. 2

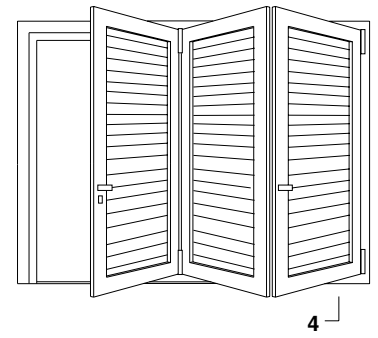
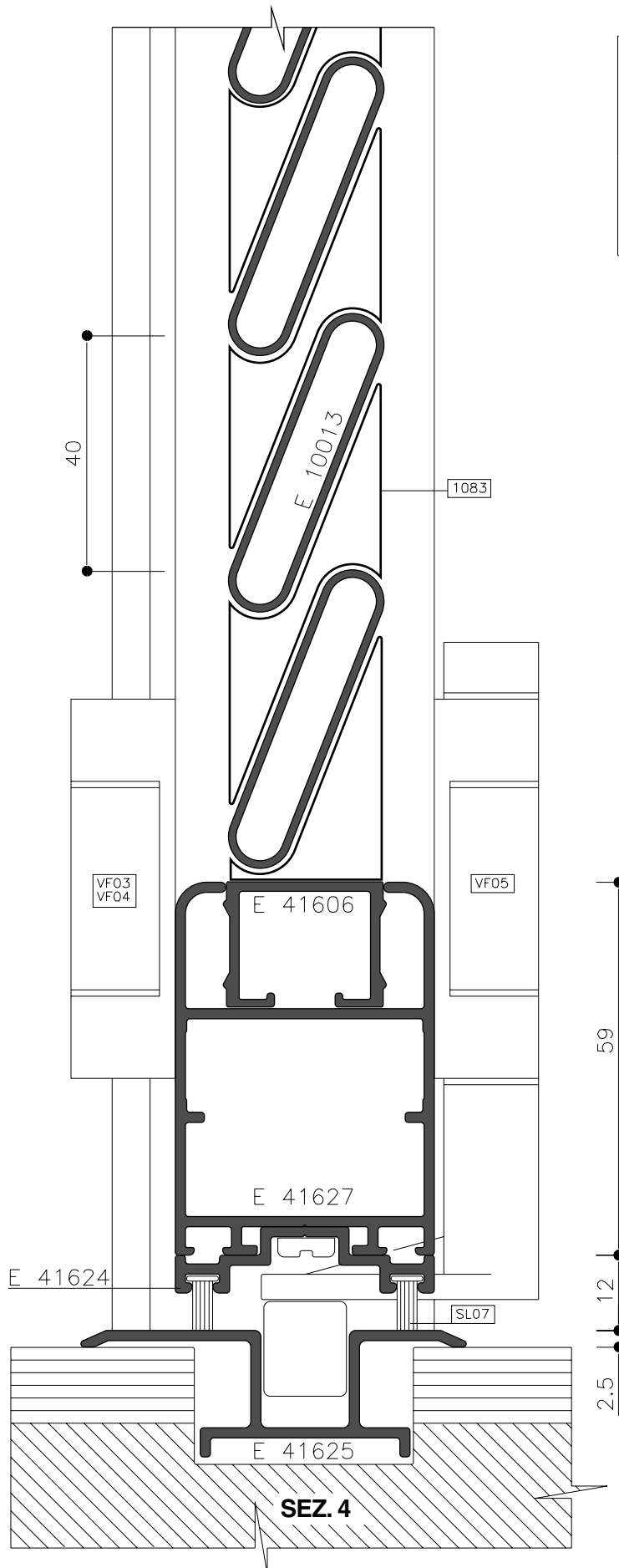




SEZ. 2



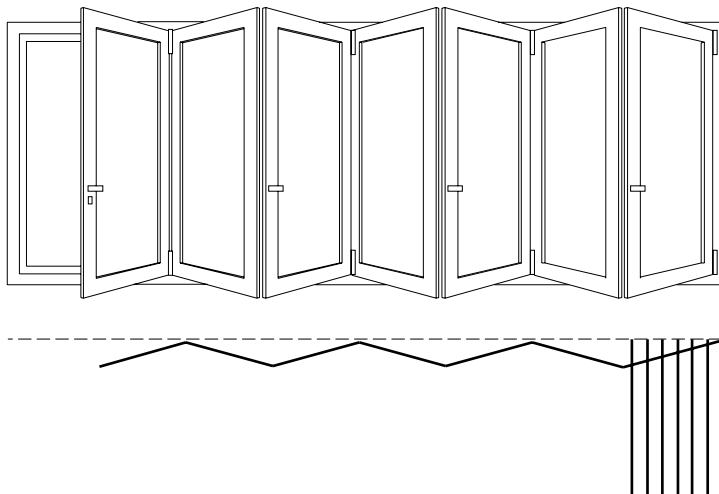
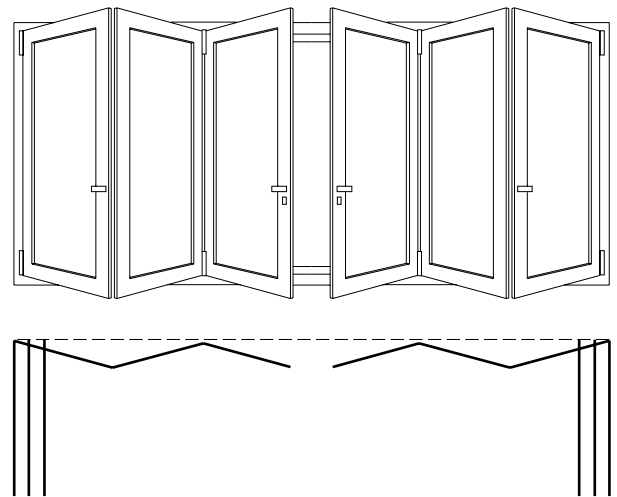
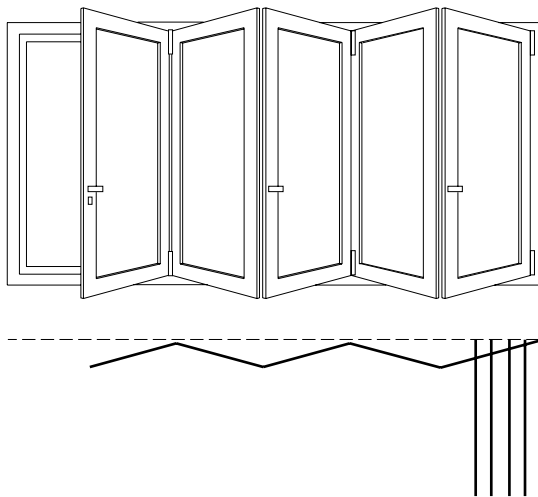
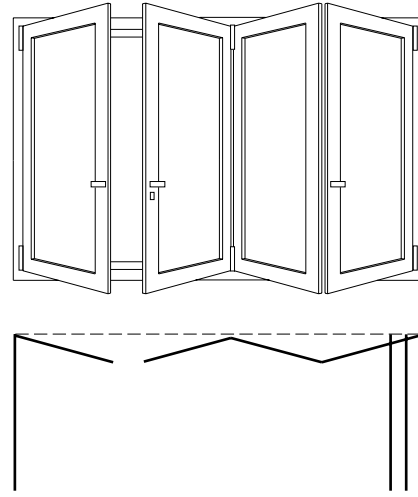




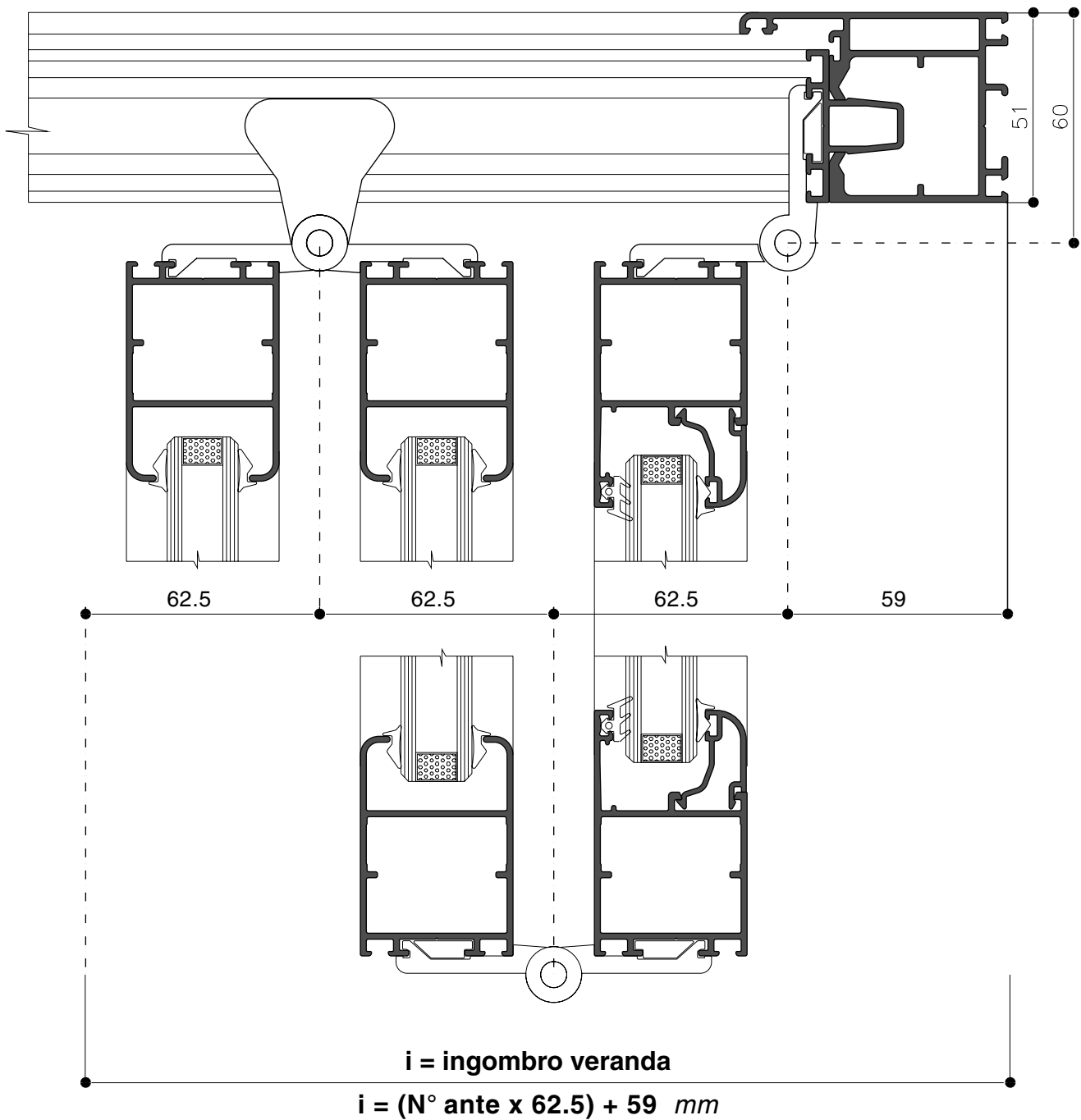
schede di lavorazione



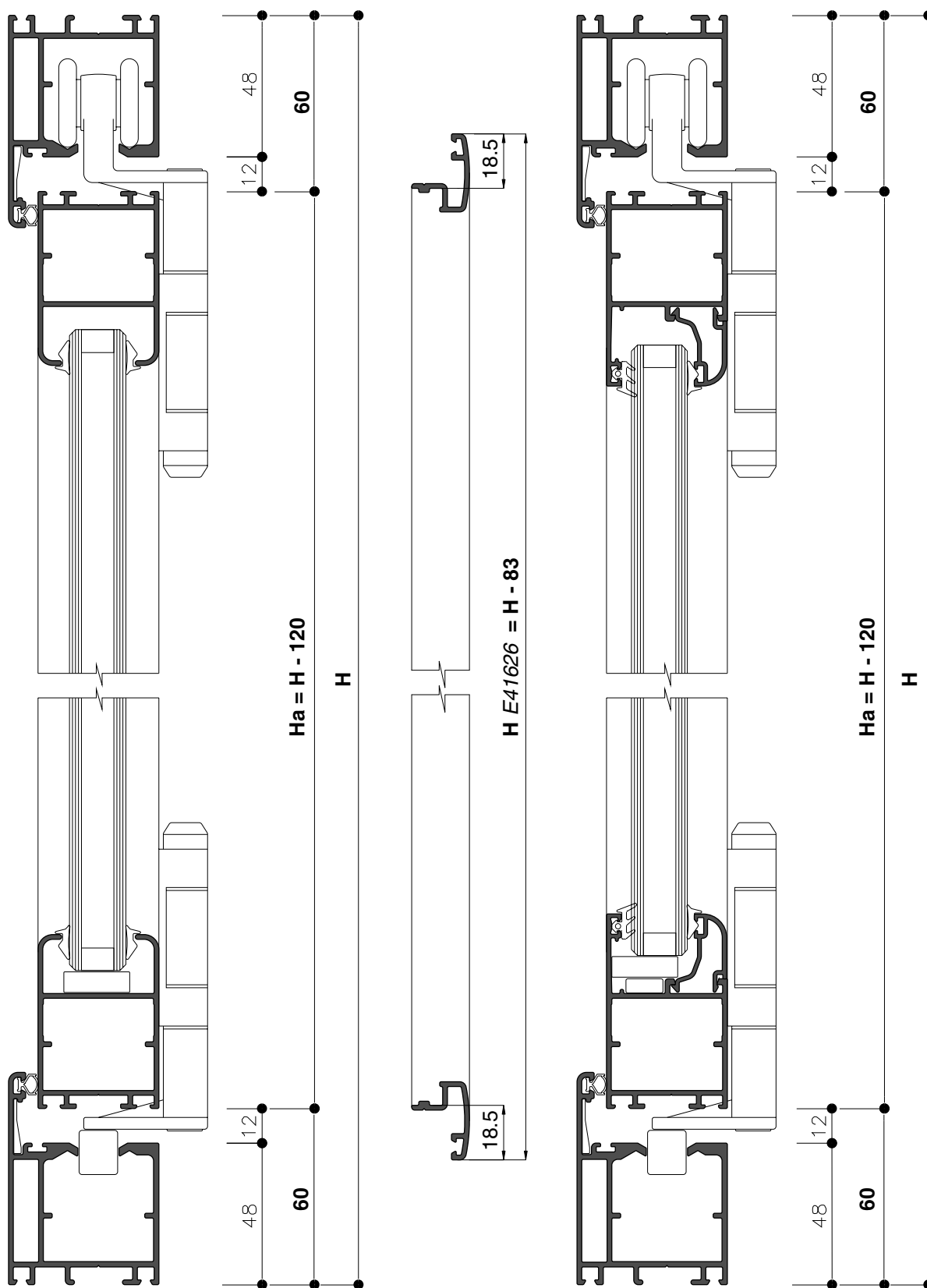
sistema
FLEX



INGOMBRO VERANDA



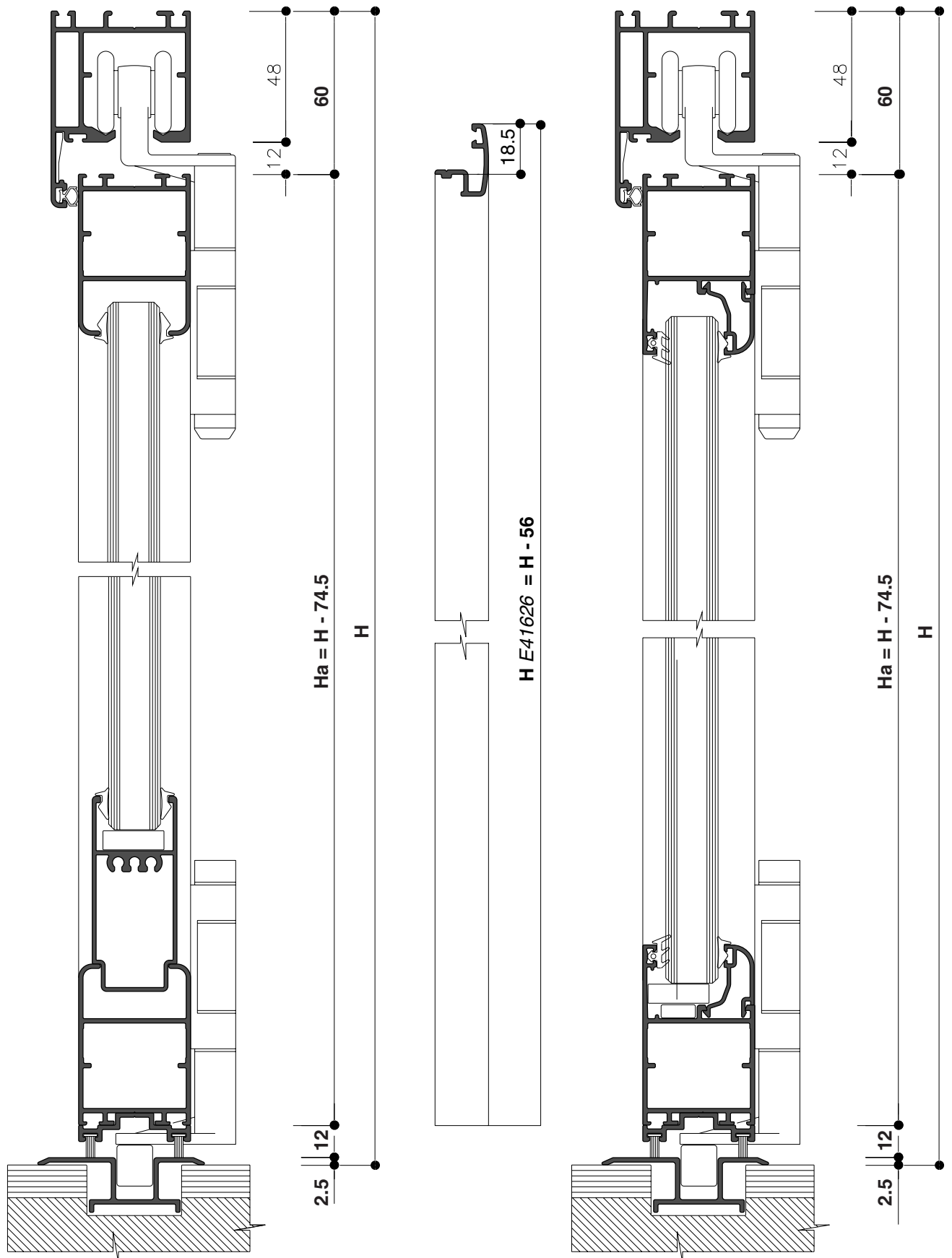
SOLUZIONE TELAIO 45°



H anta = $H - 120$

$H E41626 = H - 83$

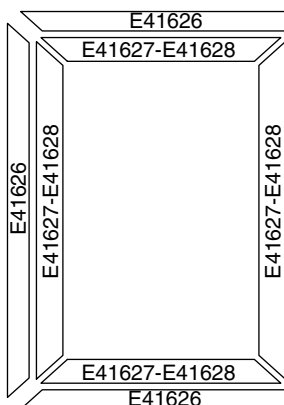
SOLUZIONE GUIDA INCASSATA



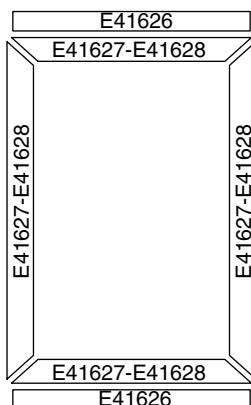
H anta = H - 74.5
H E41626 = H - 56

TELAIO A 45

ANTA BATTENTE

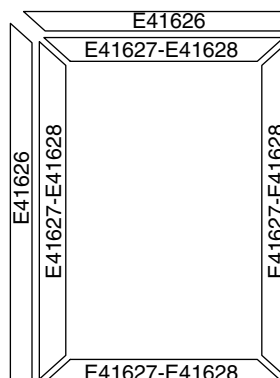


ANTA INTERMEDIA

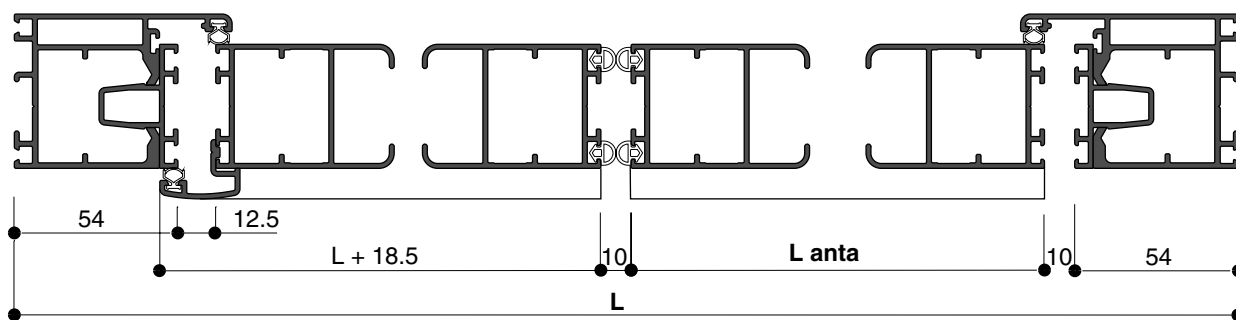
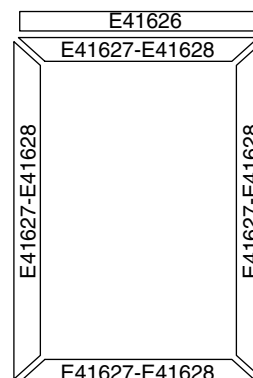


GUIDA INCASSATA

ANTA BATTENTE



ANTA INTERMEDIA

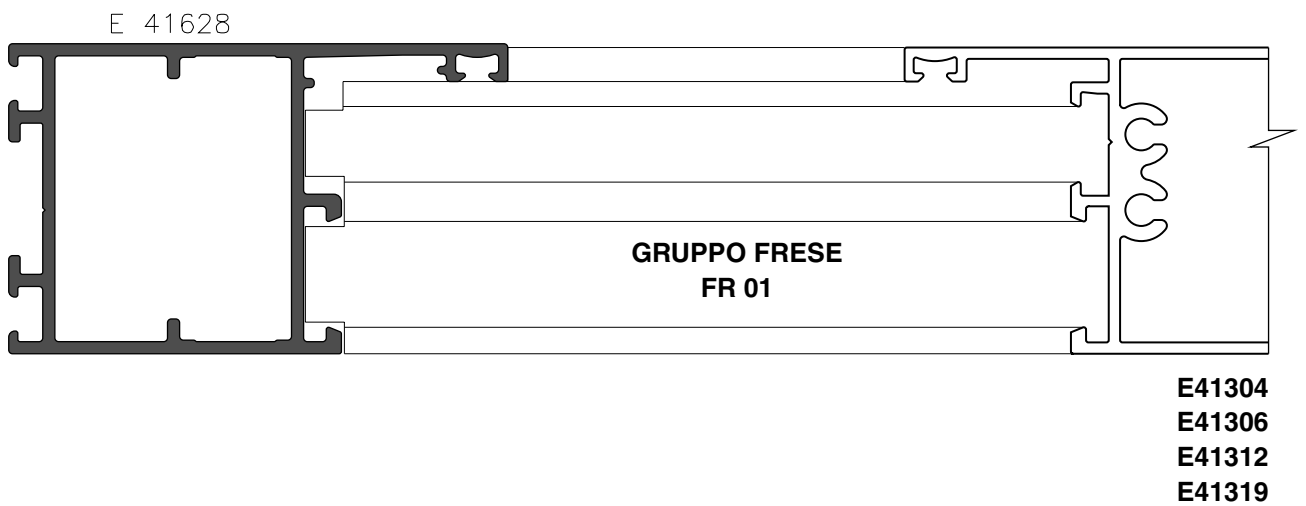
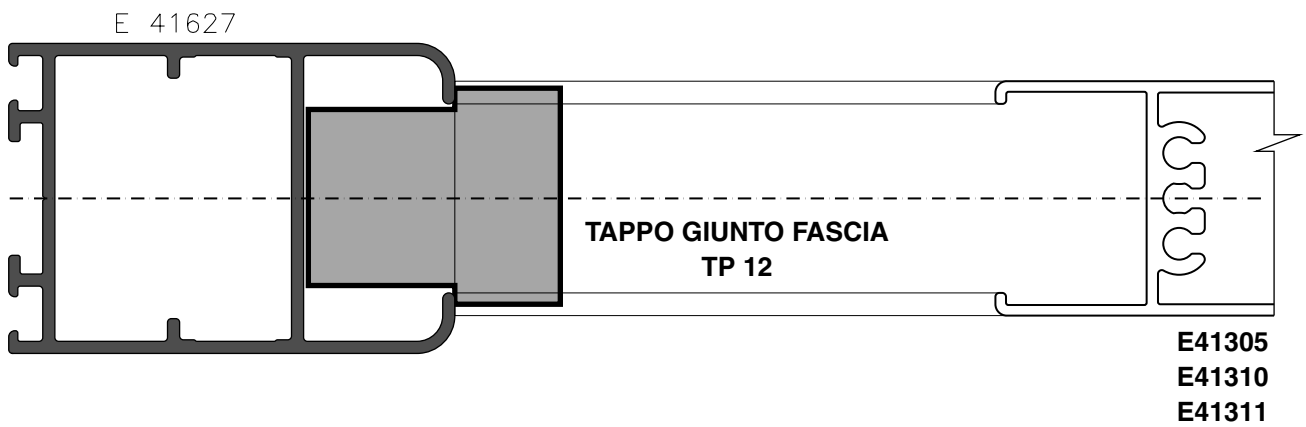
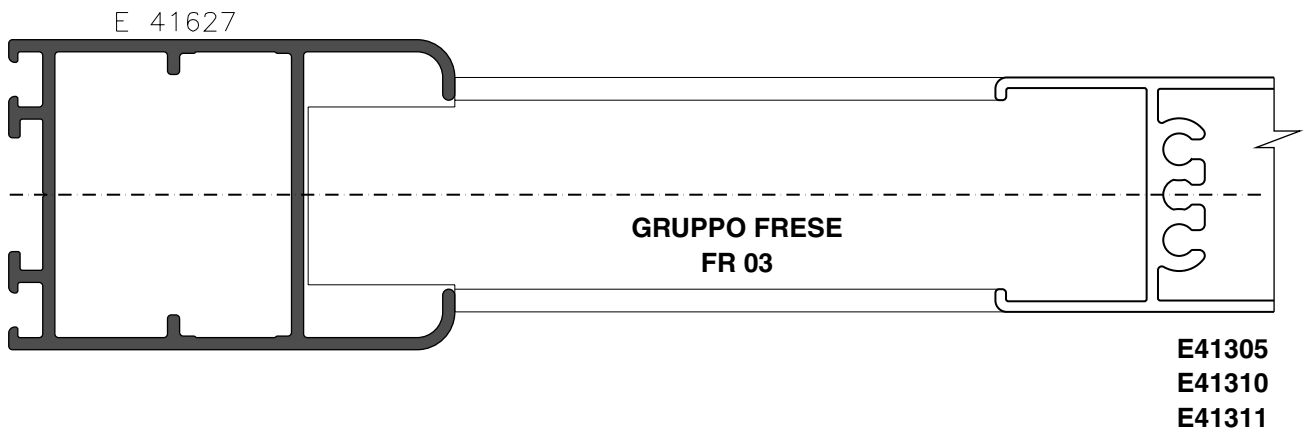


LISTA DI TAGLIO PROFILI PER ANTE

$L_{\text{anta}} = \frac{L - 120.5 - (10 \times N^{\circ} \text{ ante})}{N^{\circ} \text{ ante}}$			n°2 pezzi x N° ante
<p>SOLUZIONE TELAIIO A 45°</p> <p>H anta = H - 120</p>		n°2 pezzi x N° ante	
<p>SOLUZIONE GUIDA INCASSATA</p> <p>H anta = H - 74.5</p>		n°2 pezzi x N° ante	

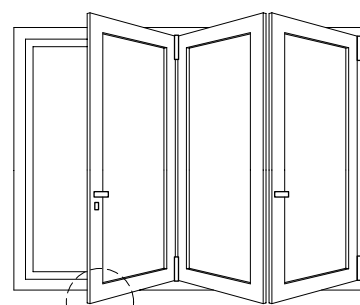
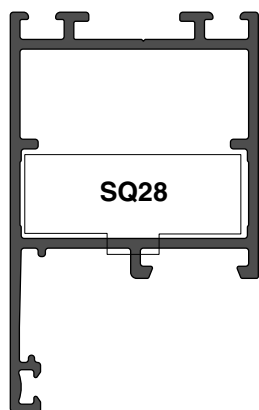
LISTA DI TAGLIO PROFILO E41626

<p>ANTA BATTENTE:</p>	$L (E41626) = L_a (\text{anta}) + 18.5$		n°2 pezzi
<p>ANTE INTERMEDIE:</p>	$L (E41626) = L_a (\text{anta})$		n°2 pezzi x N - 1
<p>SOLUZIONE TELAIIO A 45°</p> <p>ANTA BATTENTE:</p> <p>H (E41626) = H - 83</p>		n°1 pezzo	
<p>SOLUZIONE GUIDA INCASSATA</p> <p>ANTA BATTENTE:</p> <p>H (E41626) = H - 56</p>		n°1 pezzo	

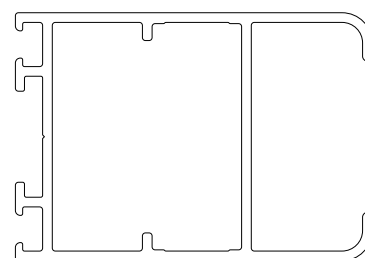


LAVORAZIONE art. SQ28

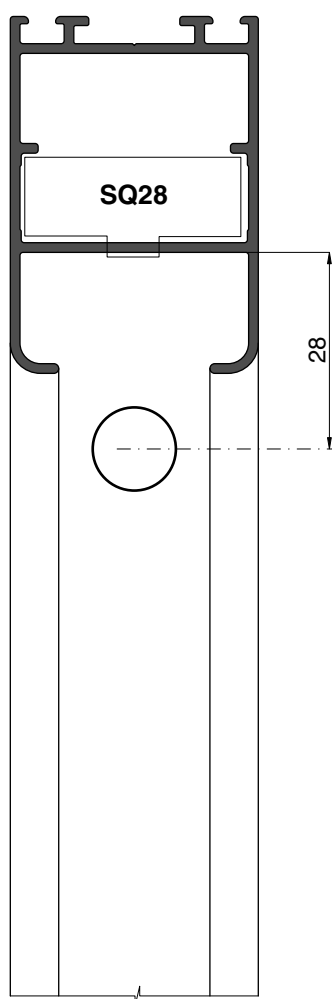
E 41628



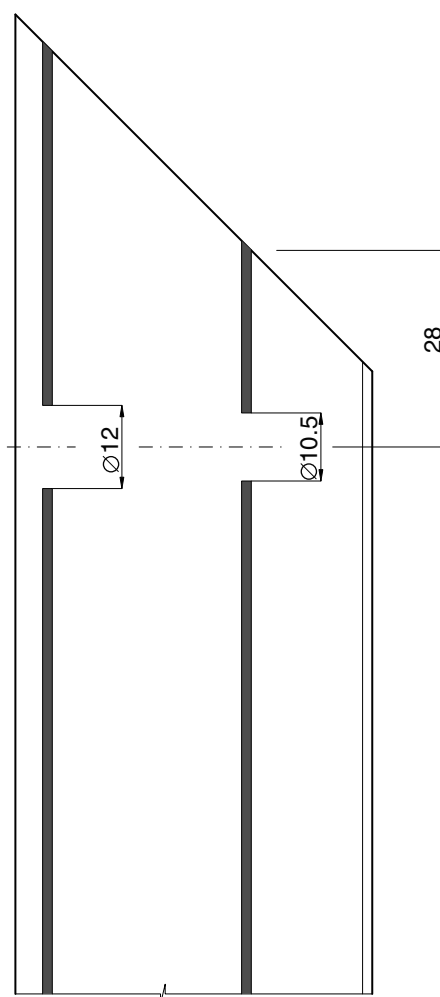
PART.B



E 41627



28



28

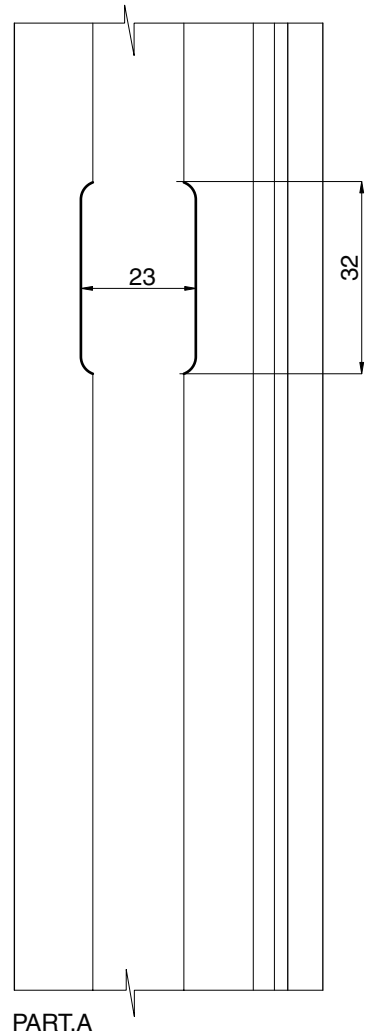
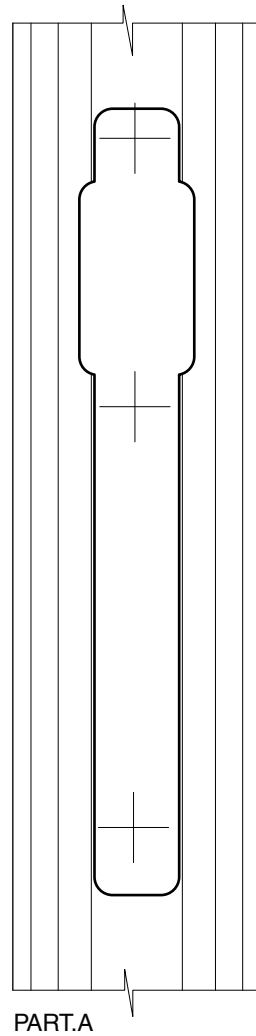
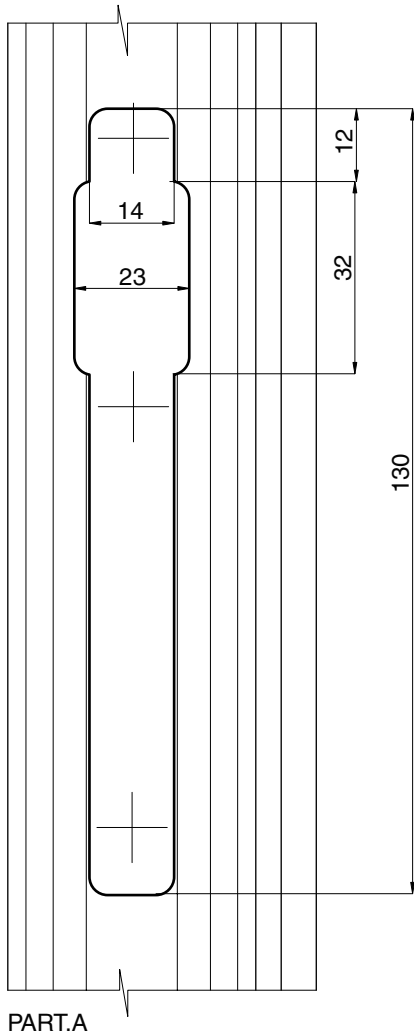
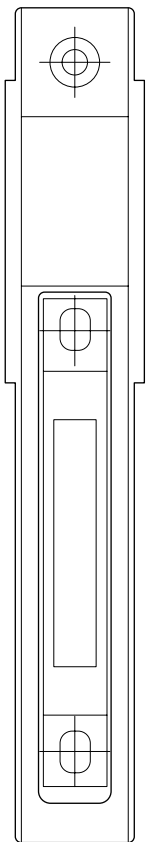
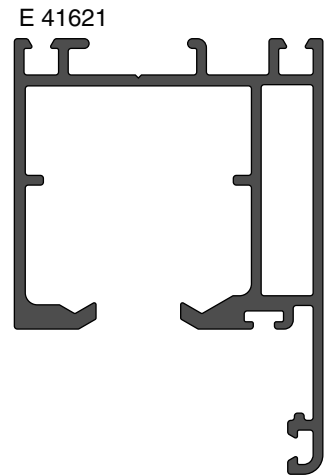
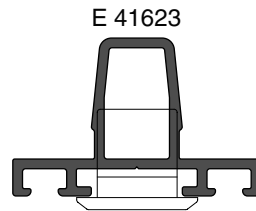
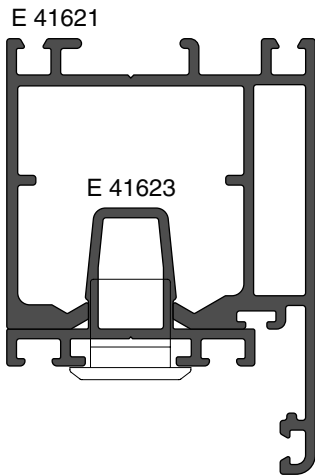
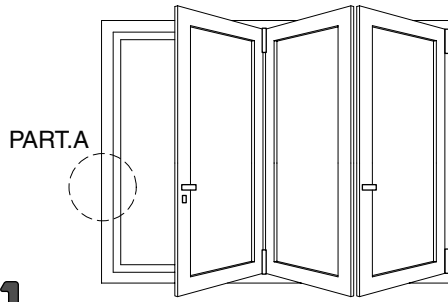
Ø12

Ø10.5

PART. B

UTENSILI PER LAVORAZIONE PUNZONATRICE PU 08
PANTOGRAFO
TRAPANO

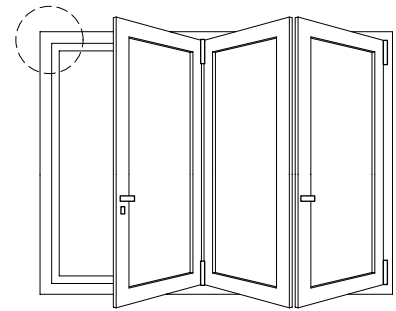
LAVORAZIONE art. VF 02



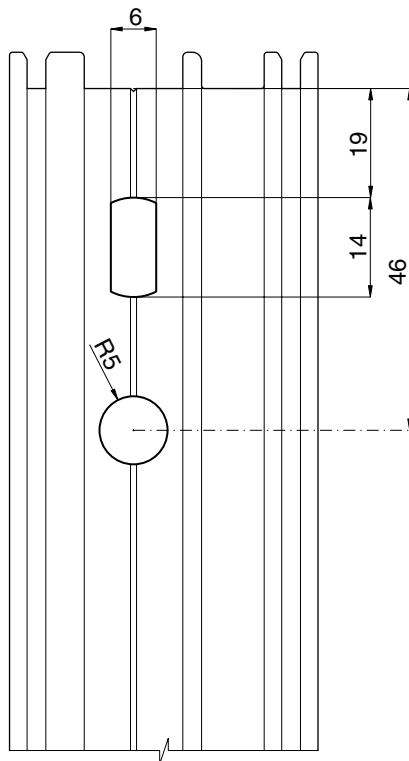
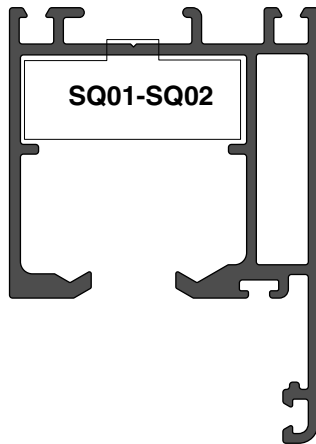
UTENSILI PER LAVORAZIONE PANTOGRAFO

LAVORAZIONE art. SQ01-SQ02

PART.B



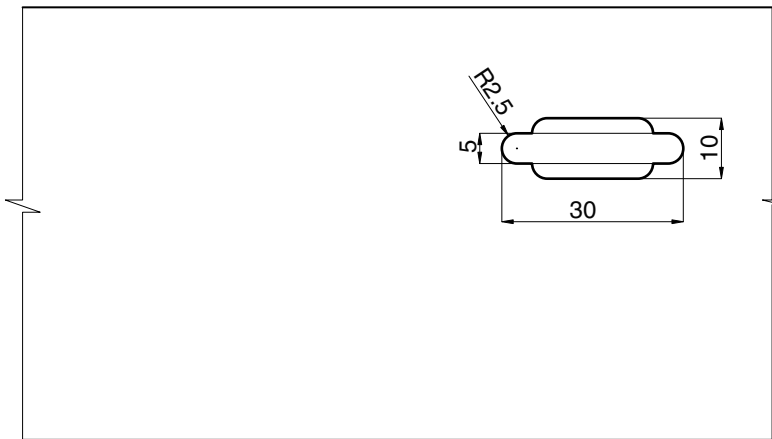
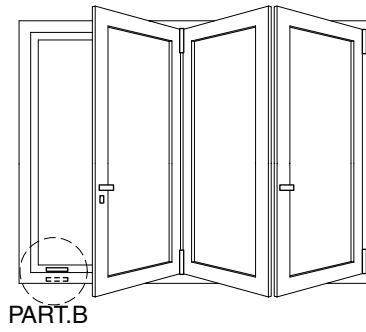
E 41621



PART.B

UTENSILI PER LAVORAZIONE PANTOGRAFO
PUNZONATRICE PU01-PU02

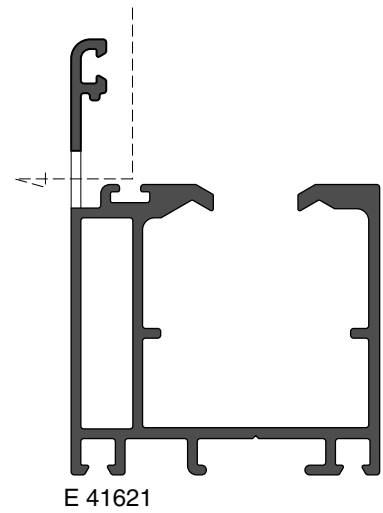
LAVORAZIONE art. TP06



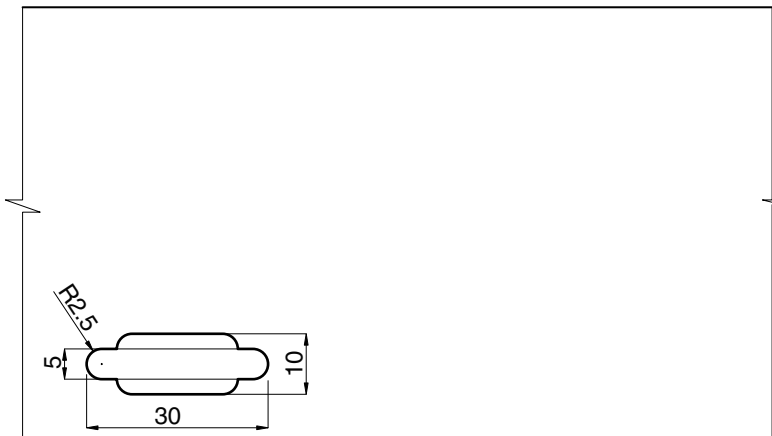
PART.B

UTENSILI PER LAVORAZIONE

PANTOGRAFO
PRESSA PU01-PU02



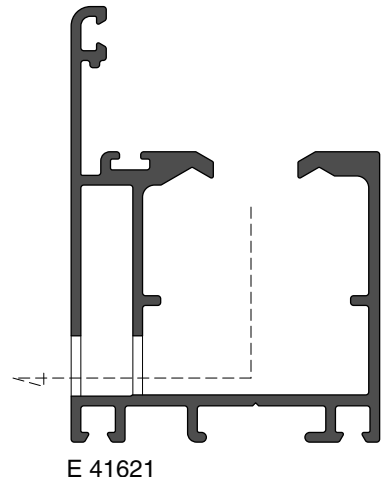
E 41621



PART.B

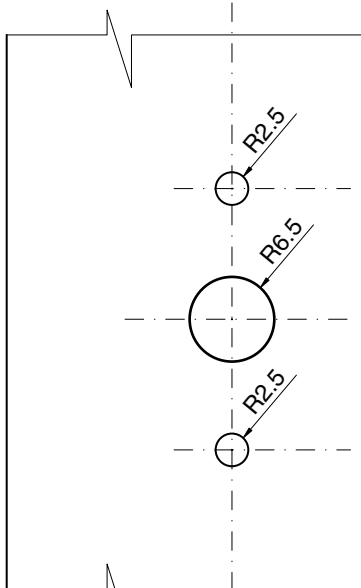
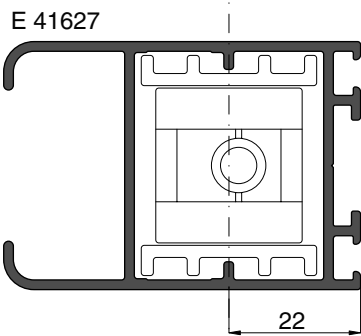
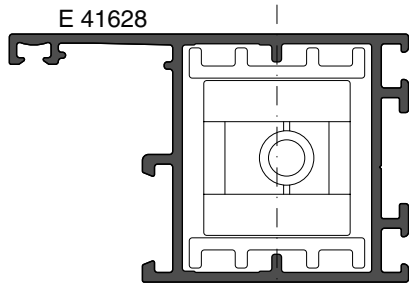
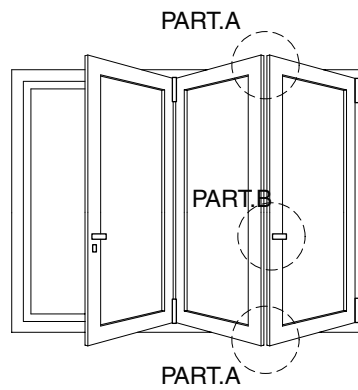
UTENSILI PER LAVORAZIONE

PANTOGRAFO



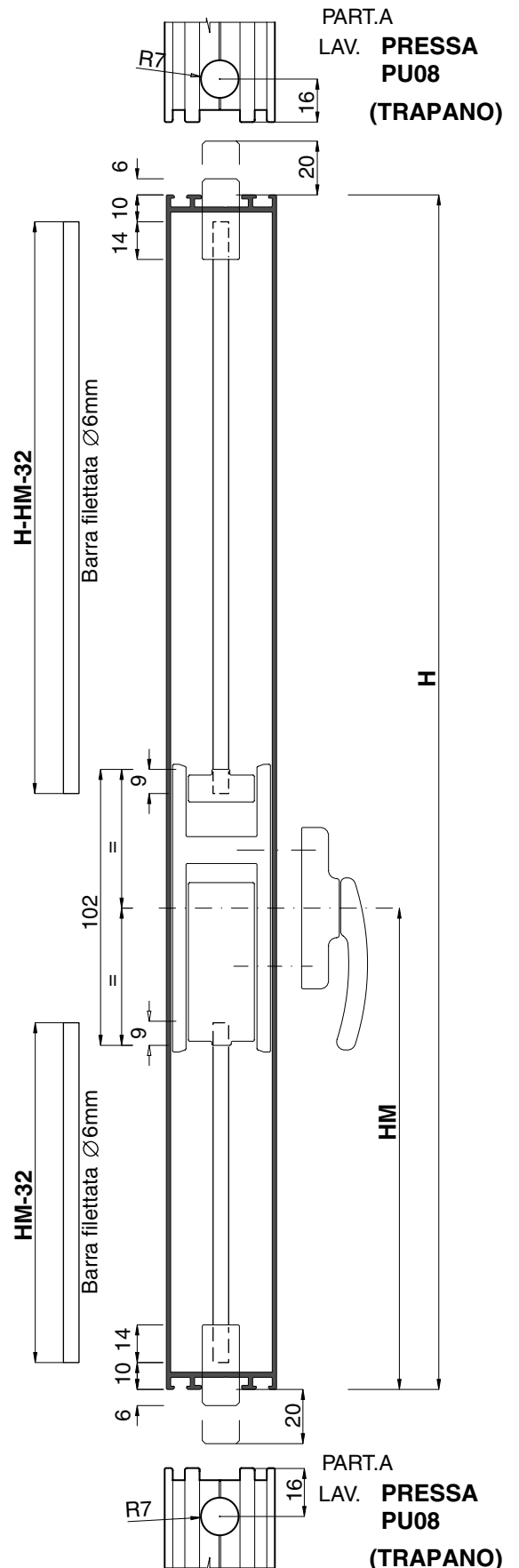
E 41621

LAVORAZIONE art. VF01

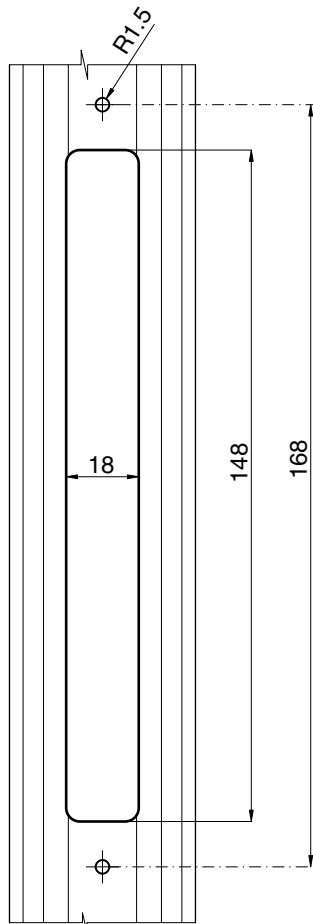
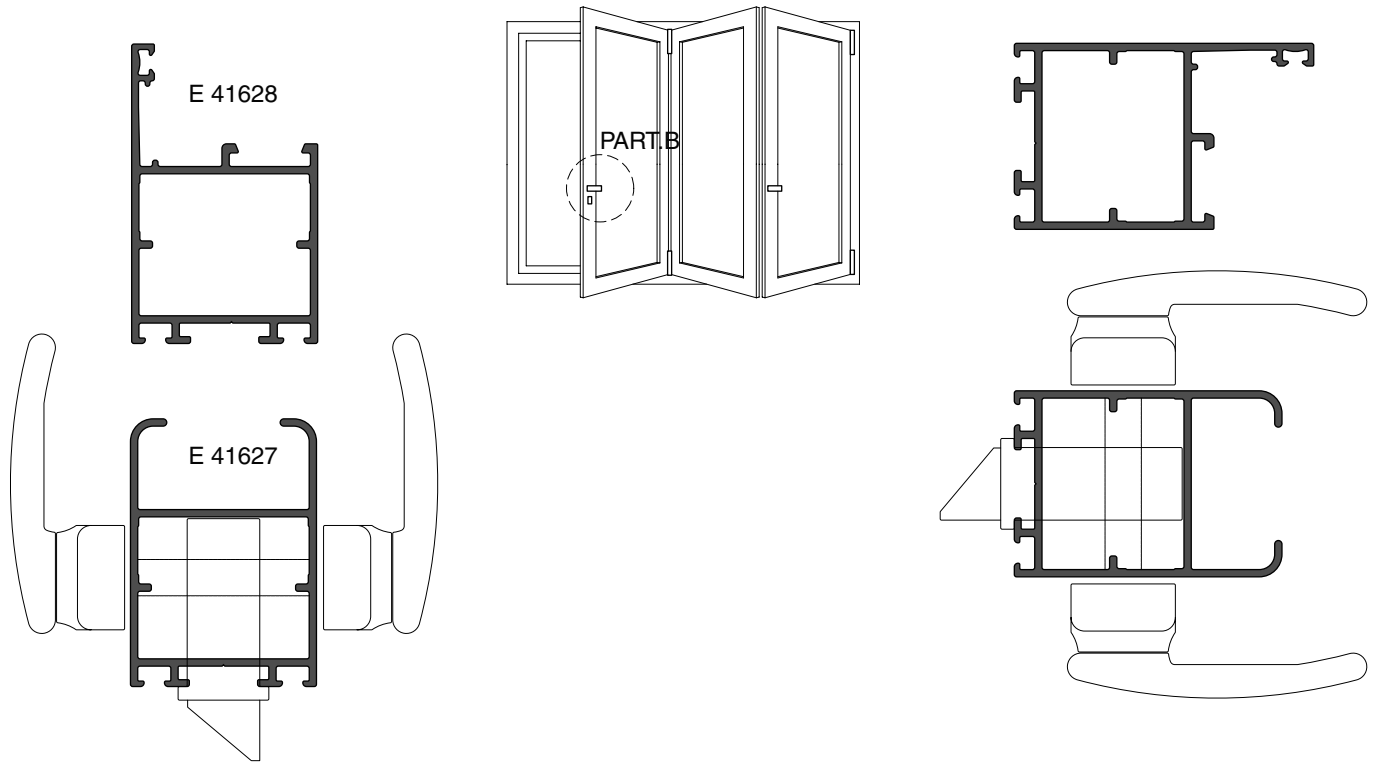


PART.B

LAV. TRAPANO



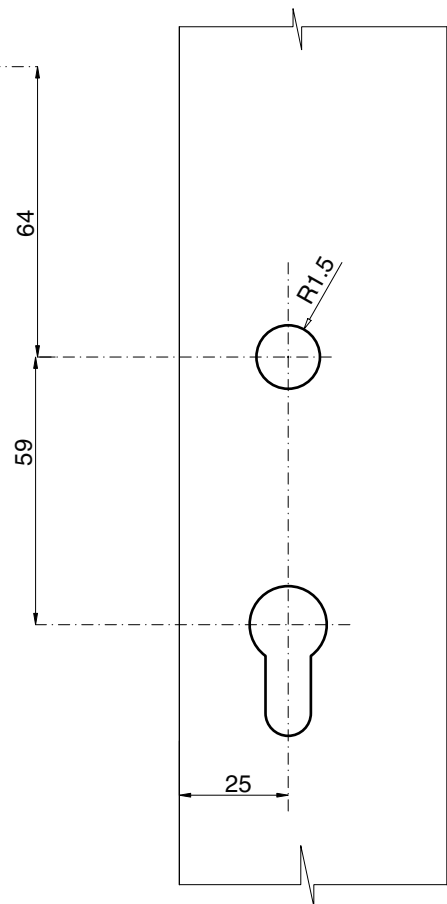
LAVORAZIONE art. VF02



PART.B

UTENSILI PER LAVORAZIONE

PANTOGRAFO
TRAPANO



PART.B

PANTOGRAFO
TRAPANO